

# Operation and Maintenance Manual

## Electronic Laboratory Autoclave Model LABSCI 11L

**This device is not a medical device and not intended for medical use.**

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11L-D: standard autoclave  
C: optional system for fast cooling  
PV: optional vacuum pump  
BH: optional biohazard filtration  
F: optional fan for super-fast cooling

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# 1 General

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**Read the Operating Instructions carefully, before beginning any operation on the autoclave!**

## 1.1 Incoming Inspection

The autoclave should be unpacked and inspected for mechanical damage upon receipt. Observe packing method and retain packing materials until the unit has been inspected. Mechanical inspection involves checking for signs of physical damage such as: scratched panel surfaces, broken knobs, etc.

If damage is apparent, contact your dealer or point of purchase, so that they may notify the manufacturer and file a claim with the appropriate carrier.

All Tuttnauer products are carefully inspected prior to shipment and all reasonable precautions are taken in preparing them for shipment to assure safe arrival at their destination.

## 1.2 Warranty

We certify that this instrument is guaranteed to be free from defects in material and workmanship for **two (2) years, covering parts only**, against faulty components and assembly, except for glassware, lamps, and heaters.

**The warranty does not include, and does not replace, routine treatment and preventive maintenance, which must be performed according to the instructions in Section 12.1 (Preventive Maintenance).**

Tuttnauer's obligation under this warranty is limited to supplying **replacement parts**, after examination, if within **two (2) years** from shipment date they found to be defective.

This warranty does **not** apply to any instrument that has been **subjected to misuse, neglect, accident, or improper installation** or application, nor shall it extend to products that have been **serviced** or altered **outside the factory** without **prior authorization** from Tuttnauer.

**The autoclave should not be used in any manner not described in this manual.**

### 1.3 Warranty Statement

To activate your warranty or to obtain warranty information for this unit, please contact:

**Tuttnauer USA Co., Ltd.**

345 Oser Avenue, Hauppauge, NY 11788, USA

☎ (631) 737-4850 | (800) 624-5836

☎ Fax: (631) 737-0720

✉ Email: [info@tuttnauerUSA.com](mailto:info@tuttnauerUSA.com)

**Do not attempt to service this instrument yourself.**

If you encounter any issues **not covered** in this manual, please contact our **representative** or **Tuttnauer** directly. Describe the difficulty as clearly as possible so we may **diagnose** the problem and provide a prompt **solution**.

If the autoclave is equipped with a **printer**, include a copy of the most recent **printout** for inspection.

If **replacement parts** are required, specify the **model** and **serial number** of the unit.

**No products** will be accepted for **service without prior authorization from Tuttnauer**.

**All transportation costs** must be **paid both ways** by the **owner**.

This warranty will be **void** if the unit was **not purchased** from an **authorized full-service Tuttnauer dealer**.

### 1.4 Ordering Information

Several items must be specified when ordering the unit from your dealer.

- The chamber diameter and chamber depth required
- Please specify the supply voltage available (i.e. 115v/208v; 1Ph/3Ph)
- The temperature scale needed (Celsius or Fahrenheit).
- The pressure scale needed (kPa or psi)

### 1.5 Accessories

- **Baskets** – Different size baskets are available for these units. The baskets are made of stainless-steel wire and have a handle. The basket allows the operator to load a large quantity of materials into the chamber. The baskets are made of stainless-steel wire and have a handle. The basket allows the operator to load a large quantity of materials into the chamber.
- **Stainless steel containers** - Different size containers are available for these units.  
The containers are designed for sterilizing waste material. The containers have vent holes along the upper rim.

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## 2 Safety Instructions

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The autoclave has unique characteristics. Please read and understand the operation instructions before first operation of the autoclave. The following issues may require instructions guidance provided by the manufacturer: how to operate the autoclave, the door safety mechanism, the dangers involved in circumventing safety means, how to ensure that the door is closed, and how to select a correct sterilization program.

Make sure that you know where the main power switch is, where the water cut-off valve is and where the compressed air disconnection valve is located.

Autoclave maintenance is crucial for the correct and efficient function of the device. We enclose a log booklet that includes maintenance recommendations, with every device.

The weekly spore test is part of the preventive maintenance plan, along with the annual validation of the sterilization processes that ensures appropriate temperature dispersion within the chamber.

Never use the autoclave to sterilize corrosive products, such as: acids, bases and phenols, volatile compounds, or solutions such ethanol, methanol, or chloroform nor radioactive substances.

1. Never start using a new autoclave or a new steam generator, before the safety, licensing and authorization department has approved it for use.
2. All autoclave users must receive training in proper usage from an experienced employee. Every new employee must undergo a training period under an experienced employee.
3. A written procedure must be established for autoclave operation, including: daily safety tests, seal inspection and door hinge inspection, smooth action of the closing mechanism, chamber cleaning, prevention of clogging and preservation from corrosion, what is permitted and what is prohibited for sterilization and choosing a sterilization program.
4. Liquids may be sterilized only with the “liquids” program. The container must be covered but not sealed. Sealed bottles may only be sterilized using a special program. The bottle must be either Pyrex or a Borosilicate glass bottle.
5. When sterilizing plastic materials, make sure that the item can withstand sterilization temperature. Plastic that melts in the chamber is liable to cause a great deal of damage.
6. Individual glass bottles may be placed within an appropriate container that will be placed on a tray. Never place glass bottles on the floor of the autoclave. Never fill more than 2/3 of the bottle volume.
7. On closing the autoclave's door, make sure it is properly locked before activating.
8. Before withdrawing trays, wear heat resistant gloves.
9. Before opening the door, verify that there is no pressure in the chamber.

10. Open the door slowly to allow steam to escape and wait 5 minutes before you remove the load. When sterilizing liquids, wait 10 minutes.
11. Once a month, ensure that the safety valves are functioning, and once annually a certified tester must conduct pressure chamber safety tests.
12. Once annually, or more frequently, effective tests must be performed, i.e., calibration and validation.
13. Examine the condition of assemblies on a regular basis. Make sure there are no leaks, breaks, blockages, whistles, or strange noises.
14. It is required to conduct maintenance operations as instructed.
15. Immediately notify the person in charge of any deviation or risk for the proper function of the device.

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## 3 Technical Data

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### 3.1 Introduction



#### **Attention!**

**This device is not a medical device and not intended for medical use.**

LABSCI 11L represents a table-top sterilizer designed especially for the sterilization of instruments, liquids, and other materials in hospital laboratories, laboratories & research institutes, food laboratories and pharmaceutical facilities.

A computerized control unit ensuring a fully automatic sterilization cycle controls the autoclave.

The temperature and pressure are controlled through sensors placed inside and outside the media container or bottles.

The PV (pre-vacuum) models are equipped with a vacuum pump.

The advantages of the pre-vacuum sterilizer in comparison to the regular gravity displacement steam sterilizer are as follows:

- Removal of air pockets from packs and porous loads and most kinds of tubes (rubber, plastic etc.) by vacuum at the first stage of the cycle.
- Better steam penetration into the load; resulting in effective sterilization.
- Better temperature uniformity.
- Better drying of materials with closed doors due to the vacuum achieved in the chamber at the end of the sterilization cycle.

In BH (biohazard) models, a bio-hazard filter installed in the chamber enables sterilizing bio-hazard load without contaminating the surrounding.

There is a configuration equipped with fan that allows shortening the cooling operation.

The temperature and pressure are controlled through sensors placed inside and outside the media container or bottles.

The sterilizer is fully automatic with a choice of five programs (including the vacuum test program) eliminating any need for operator intervention during a cycle.

The sterilizer has multiple built - in safety devices, which provides adequate protection to ensure the safety of operating personnel.

On all models, a printer is an optional addition to the autoclave. The printer prints the preset and actual parameters of the cycle (temperature, time, and pressure/vacuum).

The pressure scale, printer option can be set up at any time by a technician.

**Note:** After operating the sterilizer, brown stains might appear on the bottom of the chamber. These stains are a result of the heating elements that are located at the lower external part of the chamber. The brown color is a common phenomenon, can easily be removed, and will not have any effect on the sterilized goods.

This manual is intended to give the user a general understanding of how the autoclave works and indicates the best ways to operate and take care of it to obtain optimum results and a trouble-free operation. After reading this manual, operating the autoclave should be straightforward. However, since the autoclave is built using high technology sensitive components, no attempt should be made by the user or any other unauthorized person to repair or recalibrate it.



**Only technical personnel having proper qualifications, holding technical documentation and adequate test instrumentation are authorized to undertake repair or service.**

### 3.2 Storage Conditions

**The packed or unpacked autoclave shall be retained in indoor conditions!**

### 3.3 Operating Conditions

The equipment is intended to work with the following Environmental Conditions:

Item	Details
 <b>Pollution Degree</b>	2
 <b>Max altitude</b>	2000 meters (6562 feet) above sea level
 <b>Ambient Pressure</b>	80 – 105 kPa (11.6 - 15.2 psi)
 <b>Ambient temperature</b>	5-40 °C (41-104 °F)
 <b>Humidity</b>	Up to 80%
 <b>Room ventilation</b>	Required (Minimum room ventilation shall be 10 cycles per hour) Insufficient space for ventilation may result in malfunction or damage due to overheating
 <b>Max sound level</b>	Does not exceed 75 dB(A)
 <b>Mains supply fluctuations</b>	Up to ±10% of nominal voltage
 <b>Shut-off valves &amp; breakers</b>	Must be clearly labelled and easily accessible (steam, water, mineral-free water, compressed air, electrical breakers)
  <b>Warning signs</b>	Place visible signs about autoclave hazards (See Symbol Description paragraph)
  <b>Personnel training</b>	All staff must know the locations of shut-off valves and breakers



#### Warning!

- This device is for indoor use only!
- The sterilizer should be loaded only with autoclavable material!
- **Do not use the autoclave in the presence of dangerous gases.**
- Operate the autoclave only in the manner specified in the manual. If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



#### Caution!

**Wastewater should be brought into the public net in accordance with the local rules or requirements i.e. ONLY NON-HAZARDOUS LIQUIDS SHALL BE DISPOSED IN PUBLIC SEWAGE!**

### 3.4 Directives and Standards

Every autoclave meets the provisions of the following Directives and is in compliance with the following Standards:

<b>ISO 9001:</b>	Quality Management System
<b>ISO 14001:</b>	Environmental Management System
<b>ISO 17025:</b>	General requirements for the competence of testing and calibration autoclaves
<b>ASME Code</b>	Section I and section VIII. Div. I
<b>PED</b>	2014/68/EU
<b>Chinese Regulations</b>	Special Equipment Licensing Office
<b>IEC 61010-1 / UL 61010-1:</b>	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements
<b>IEC 61010-2-040:</b>	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-040: Requirements for sterilizers and washer-disinfectors used to treat medical materials
<b>EN 61326-1:</b>	EMC Requirements for Electrical Equipment

### 3.5 Electrical Data

<b>Specifications</b>	<b>Value</b>
Total Power	2000W (2*1000W)
Voltage	230VAC / 1ph
Amperage	10A
Protection against electrical shock	IEC 61010-1
Mains supply fluctuation	+/- 10%

**Note:** In order to avoid any injury by electrical hazard, it is recommended that a ground fault protection device be installed in the electrical panel feeding the autoclave (local codes may make this mandatory).

### 3.6 Water Quality

The distilled or mineral-free water supply shall be according to the table below:

#### Suggested maximum limits of contaminants in water for steam sterilization per EN13060

Substance	Feed Water	Condensate
Evaporate residue	≤ 10 mg/l	≤ 1.0 mg/l
Silicate (SiO <sub>2</sub> )	≤ 1 mg/l	≤ 0.1 mg/l
Iron	≤ 0.2mg/l	≤ 0.1mg/l
Cadmium	≤ 0.005 mg/l	≤ 0.005 mg/l
Lead	≤ 0.05 mg/l	≤ 0.05 mg/l
Rest of heavy metals except iron, cadmium, lead	≤ 0.1 mg/l	≤ 0.1 mg/l
Chloride (Cl)	≤ 2 mg/l	≤ 0.1 mg/l
Phosphate	≤ 0.5 mg/l	≤ 0.1 mg/l
Conductivity (at 20°C)	15 µs/cm	≤ 3 µs/cm
pH value	5 to 7.5	5 to 7
Hardness	≤ 0.02 mmol/l	≤ 0.02 mmol/l
Appearance	Colorless, clean, without sediments	
<b>Note:</b> The condensate is produced from steam taken from the empty sterilizer chamber.		

Compliance with the above data should be tested in accordance with acknowledged analytical methods, by an authorized laboratory.

#### Attention:

The use of water for autoclaves that do not comply with the table above may have severe impact on the working life of the sterilizer and can invalidate the manufacturer's guarantee.

Use only deionized water, having a maximum conductivity of 15 µs/cm. Conductivity greater than 15 µs/cm may cause failures.

#### Tap water supply

The range of hardness value 0.7-2.0 mmol/l (70- 200 mg/l CaCO<sub>3</sub>)

The use of soft water is strictly forbidden!

Please consult a water specialist!

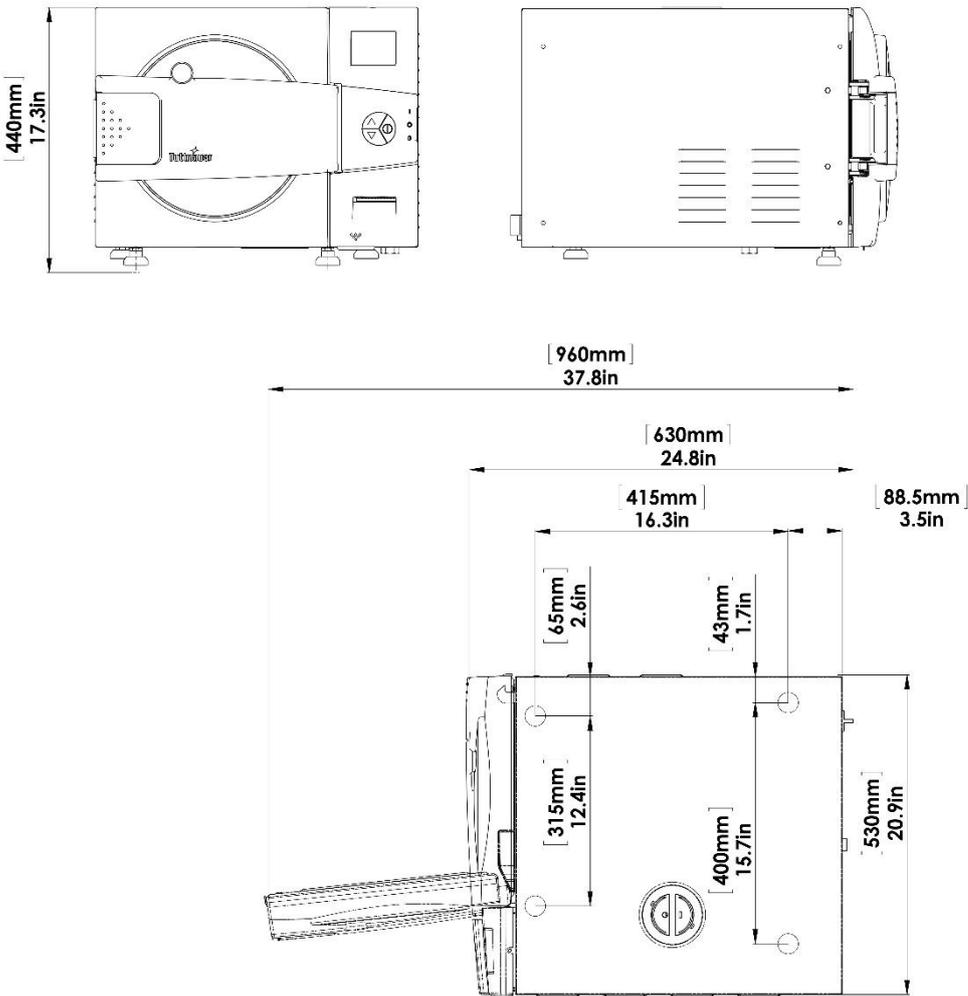
### 3.6.1 Reverse Osmosis

A Reverse Osmosis system may be used to improve the quality of the water used to generate steam in the autoclave chamber. The use of mineral free will contribute to better performance and longer life of the autoclave.

### 3.7 Specifications

Property		Value: LABSCI 11L
Overall dimensions	Height	440mm
	Width	530mm
	Length	631mm
Maximum dimensions (door open)	Length	961
Distance between supporting legs	Width	315mm (front legs), 400mm (rear legs)
	Length	415
Net weight		43kg
Weight per support area (max. load)		According to overall weight and floor loading requirements
Shipping volume		0.23 m <sup>3</sup>
Shipping weight		51kg
Shipping dimensions	Length	720mm
	Width	620mm
	Height	510mm
Max. Allowable Working pressure (MAWP)		2.8 bar
Chamber	Diameter	280mm (11")
	Depth	504mm (19.8")
Chamber Volume		28.5L

3.8 Overall Dimensions: LABSCI 11L



**Note:** In order to avoid any injury by electrical hazard, it is recommended that a ground fault protection device be installed in the electrical panel feeding the autoclave (local codes may make this mandatory).

### 3.9 Utilities

Property	Value
Compressed Air (C, cooling models only)	1/2" 3 Bar
Tap water	1/2", 2-6 Bar
Mineral free water	See table in sec.0.
Power supply	* 1 phase, 230VAC ±10%, 60Hz
Recommended circuit breaker	15A

\* According to the local network.



#### Attention:

- **A switch or circuit-breaker must be included in the building installation. This switch or circuit-breaker shall be in close proximity to the equipment, within easy reach of the operator; and marked as the disconnecting device for the equipment.**
- **The electrical net must be protected with a current leakage safety relay.**
- **The electrical network must comply with local rules or regulations.**
- **Verify that there is an easy access to the main power switch, to the water cut-off valve and to the current leakage safety relay.**

### 3.10 Construction

The main parts of the autoclave are made of materials as indicated below:

- Chamber is built of stainless steel.
- Door is made of stainless steel.
- Trays are made of stainless steel.
- Water reservoir is made of hard plastic material.
- Door handle is made of hard plastic material, which is safe to touch and thermo-insulated.

### 3.11 Environment Emission Information

1. The peak sound level generated by the autoclave is 65dBa with background noise of 48 dBa.
2. The total heat per hour transmitted by the autoclave is <200Wh.

### 3.12 Safety Features

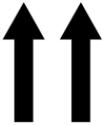
This autoclave includes built-in safety features such as:

- Error message display.
- Temperature dependent door locking system according to European standards.
- Electronic pressure and temperature measurement.
- Safety relief valve to avoid build-up of excessive pressure.
- Door switch enabling operation to be started only when the door is closed.
- Water level safety device.
- Excess temperature protection.

### 3.13 Stickers Description

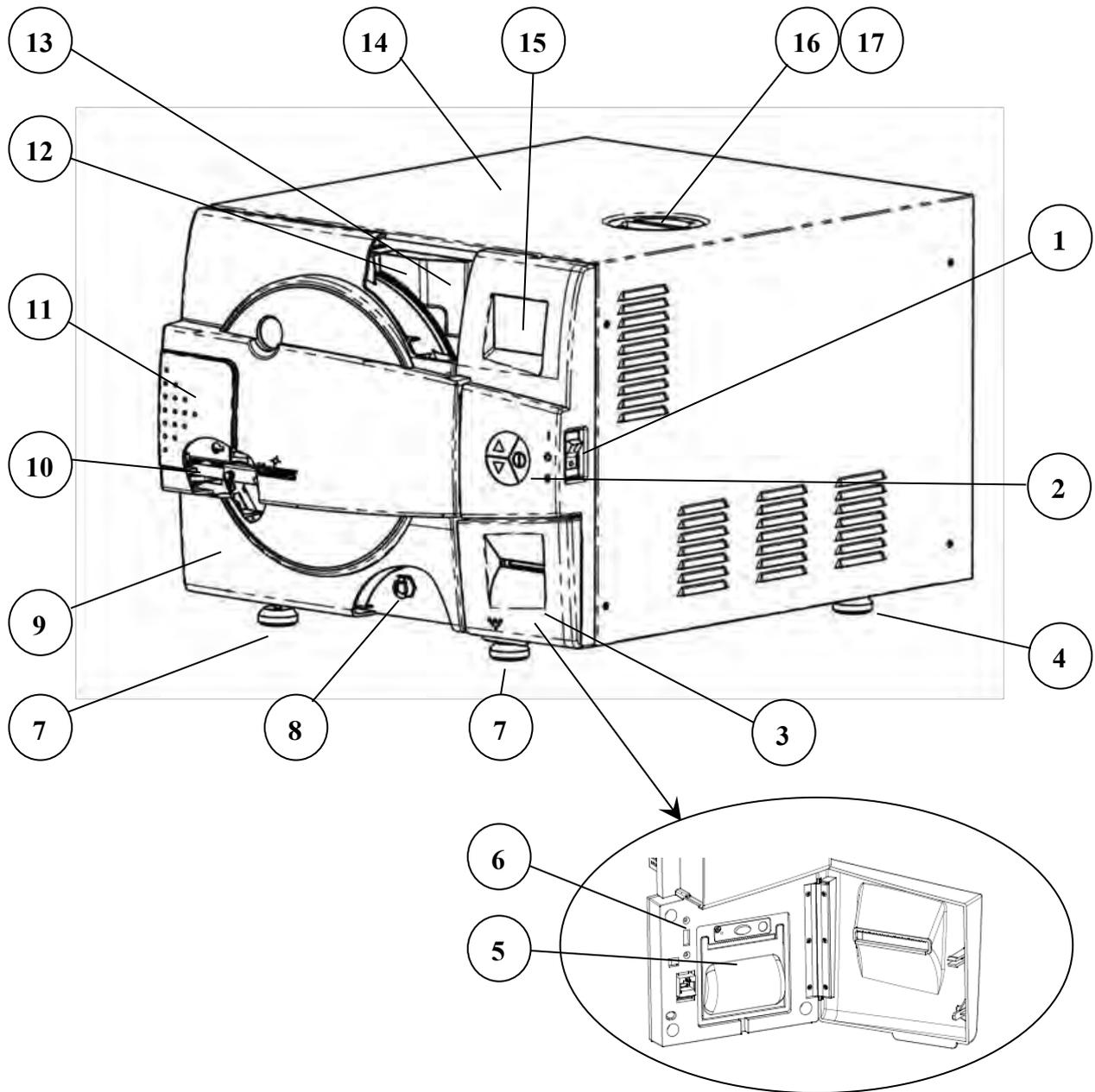
Symbol	Meaning	Part Number	Location
	Caution! Hot steam.	LAB048-0058	Near the safety valve
	Protective earth (Ground)	LAB048-0020	Near the earthing screw
	Caution! Hot surface.	LAB048-0023	On the rear cover above the water strainer
	Press & Hold Until "System Ready" is Displayed = 10 sec.	LAB048-0461 (Automatic door only)	On the door right edge
	Do not Touch Microswitches please Contact Tuttnauer Service	LAB048-0462	On the door frame behind the door cover
	Do not Touch Microswitches please Contact Tuttnauer Service	LAB048-0463	On the door frame behind the door cover
	On-Off	LAB048-0018	Near the Power switch

### 3.14 Symbol Description

	Manufacturer
	Year of Manufacturing
	Country of Manufacture
	Model Number
	Serial Number
	Consult the Operation and Maintenance Manual (User Manual) before use
	Keep away from sunlight and protect from heat
	For Indoor Use Only
	Keep dry
	Disposal according to electronic scrap ordinance
	This side up (during transport and shipment)

	Fragile (during transport and shipment)
 OR 	A warning or precaution as detailed in the Operation and Maintenance Manual (User Manual)
 OR 	Caution! Hot Surface

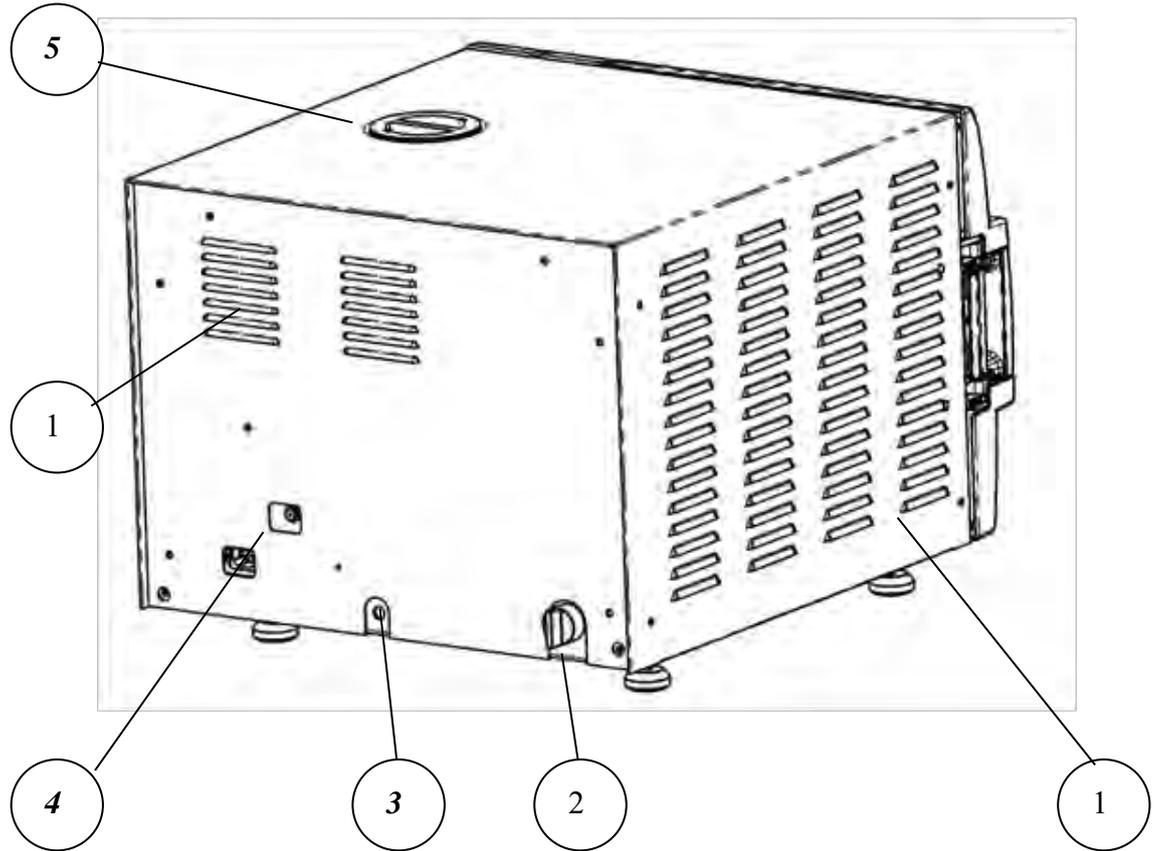
3.15 Front View: LABSCI 11L



No.	Description	No.	Description
1	Main switch circuit breaker	10	Door switch
2	Operating keyboard	11	Door closing device
3	Printer cover	12	Water reservoir funnel
4	Rear Leg	13	Water level gauge
5	Printer (option)	14	Autoclave cover
6	USB connection	15	Display
7	Front Legs	16	Mineral-free water reservoir cover

No.	Description	No.	Description
8	Mineral-free water reservoir drain valve	17	Safety valve
9	Door cover		

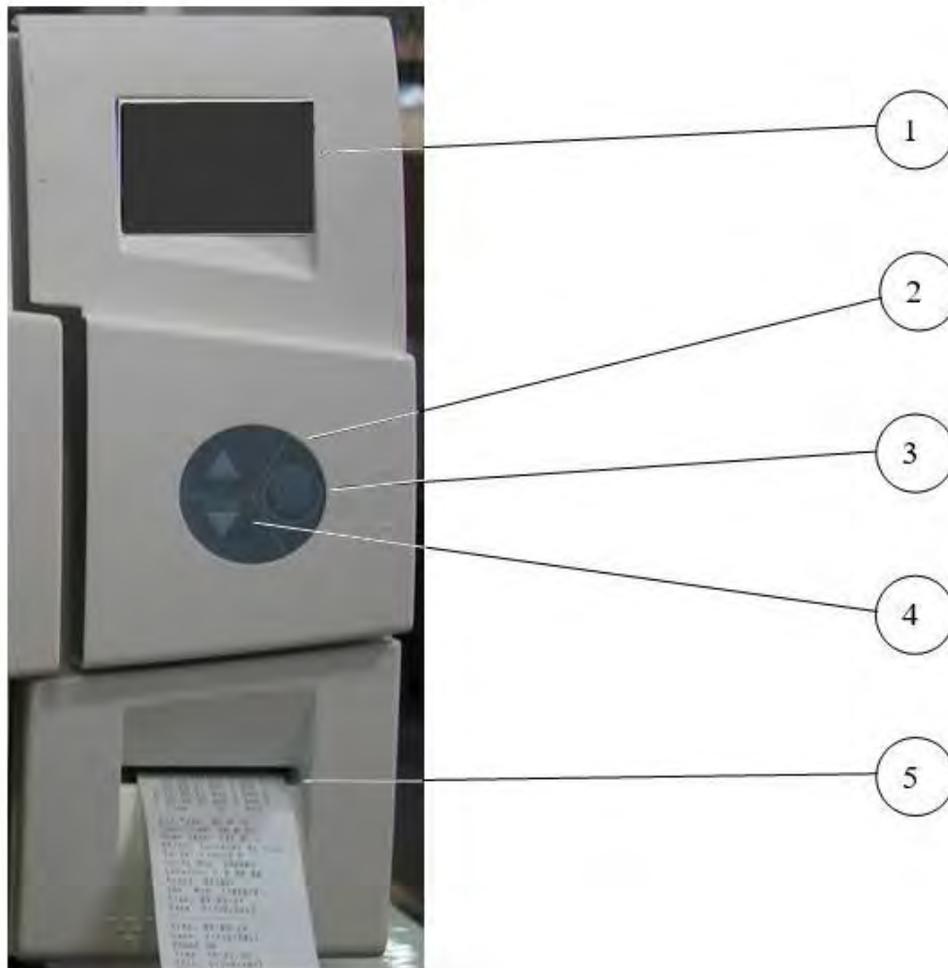
3.16 Rear View: LABSCI 11L



No.	Description
1	Ventilation grills
2	Drain line water strainer
3	Compressed air inlet (optional) or overflow
4	Main power electric cable socket
5	Mineral-free water reservoir cover

## 4 Control Panel

### 4.1 Control Panel Drawing



No.	Description
1	Display
2	Keypad: Up Button
3	Keypad: Start/Stop Button
4	Keypad: Down Button
5	Printer

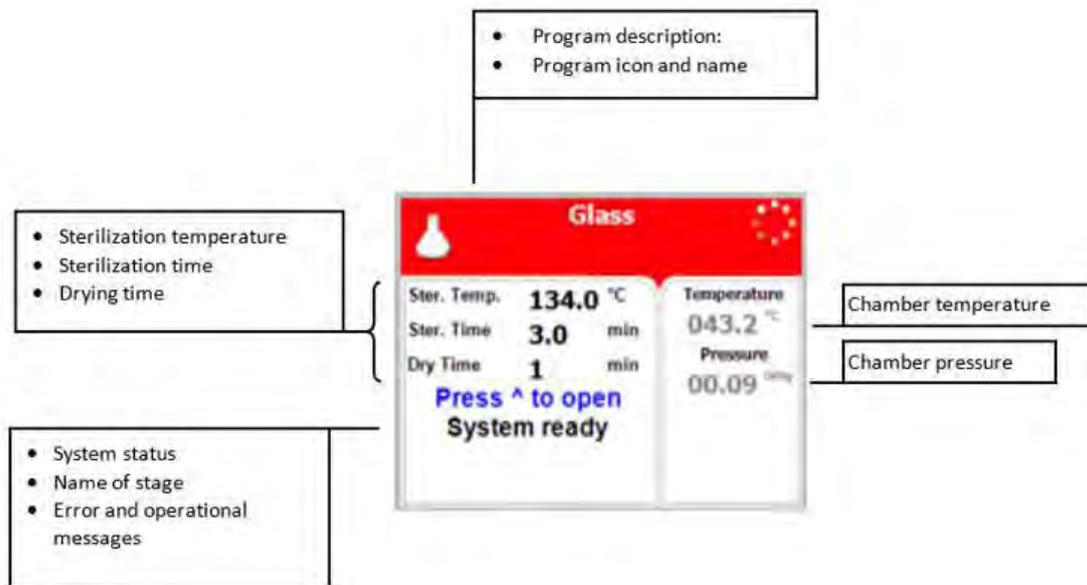
## 4.2 Description and Functions of the Front Panel Keyboard

The front panel is composed of 3 sections:

1. Display screen.
2. Keypad.
3. Printer

### 4.2.1 Display screen

The display is an LCD panel used to display the current status of the autoclave while using Operational Messages and Error Messages.



## 4.2.2 Keypad

The keypad consists of three keys as described below:

<p><b>UP key</b></p> <p>This key has the following functions:</p> <ul style="list-style-type: none"> <li>• In the menu directories: <ul style="list-style-type: none"> <li>○ This key enables the operator to browse through the cycles.</li> </ul> </li> <li>• In the directories available: <ul style="list-style-type: none"> <li>○ When the cursor is blinking on a number, the <b>UP ▲</b> key increases its value.</li> <li>○ When the cursor is blinking on a menu selection, the <b>UP ▲</b> key allows browsing backward through the menu.</li> <li>○ When adjusting a parameter and the cursor is blinking on “SET” or “EXIT” the <b>UP ▲</b> key activates that procedure.”</li> </ul> </li> </ul>	
<p><b>DOWN key</b></p> <p>This key has the following functions:</p> <ul style="list-style-type: none"> <li>• <u>In the menu directories:</u> <ul style="list-style-type: none"> <li>○ This key enables the operator to browse through the cycles.</li> </ul> </li> <li>• <u>In the directories available:</u> <ul style="list-style-type: none"> <li>○ When the cursor is blinking on a number, the <b>DOWN ▼</b> key decreases its value.</li> <li>○ When the cursor is blinking on menu selection, the <b>DOWN ▼</b> key allows browsing forward through the menu.</li> <li>○ When adjusting a parameter and the cursor is blinking on “SET” or “EXIT” the <b>DOWN ▼</b> key activates that procedure.</li> </ul> </li> </ul>	
<p><b>START/STOP key</b></p> <p>This key has the following functions:</p> <ul style="list-style-type: none"> <li>• <u>In the main screen:</u> <ul style="list-style-type: none"> <li>○ Starts the process when the required program was chosen.</li> <li>○ Stops the current process.</li> <li>○ Cancels the ERROR message displayed on the screen and opens the electric door lock.</li> </ul> </li> <li>• <u>In the menu directories:</u> <ul style="list-style-type: none"> <li>○ When the cursor is blinking on a number, the <b>START/STOP ⓘ</b> key enables moving to the next position.</li> <li>○ When the cursor is blinking on a menu selection, the <b>START/STOP ⓘ</b> key activates that selection.</li> </ul> </li> </ul>	

### 4.2.3 Printer

The printer is an optional device.

It prints the detailed history of each cycle performed by the autoclave. The printing is on thermal paper with 24 characters per line and records the sterilization cycle information for subsequent consideration.

## 4.3 Displayed Error Messages / Symbols

The failures are divided into two categories.

1. Failure that occurs before completing the sterilization stage, which in this case will leave the load unsterilized
2. Failure that occurs after completing the sterilization stage, which in this case will leave the load sterilized

For the list of Displayed Error Messages / Symbols see 13. **TROUBLESHOOTING**

## 4.4 Displayed operational messages / Symbols

Message / Symbol Name	Message / Symbol Description	Required Action
	This symbol is displayed when the door is open.	Close the door.
Door is open (during stand by)	This message is displayed when the door is opened:	Close the door to perform a new cycle.
Cycle Ended	This message is displayed when the cycle ended successfully.	Press START/STOP to perform a new cycle.
Test Ended	This message is displayed when the test ended.	Press START/STOP to perform a new test
	This symbol is displayed when Cycle by Clock mode is performed.	Enter the Admin menu as described in this manual to change the time or to cancel this option.
Cycle by clock	This message is displayed if the user presses START/STOP key while the "cycle by clock" mode is active.	Enter the Admin menu as described in this manual to change the time or to cancel this option.
Atmospheric pressure not set	This message id displayed to set the atmosphere pressure by	Open the door for 5 minutes to set the Atmospheric pressure.

Message / Symbol Name	Message / Symbol Description	Required Action
	opening the door for 5 minutes.	
Critical settings have been updated, please restart machine for changes to be updated	If a change of the autoclave setting was made, a restart operation is required.	Restart the autoclave for changes to be updated.
	This message is displayed if the electrode in the chamber senses water.	You can still open the door.

## 5 Sterilization Programs

Sterilization Programs			Temp.	Sterilization Time (minutes)	Drying Time (minutes)	C models only	PV models only	BH models only
Icon	No.	Name						
	1.	<b>Glass</b>	134°C (273°F)	3	1			
	2.	<b>Plastic</b>	121°C (250°F)	15	1			
	3.	<b>Liquid A</b>	121°C (250°F)	15				
	4.	<b>Liquid B – Waste*</b>	121°C (250°F)	30				
	5.	<b>Liquid A – Cooling*</b>	121°C (250°F)	15		√		

Sterilization Programs			Temp.	Sterilization Time (minutes)	Drying Time (minutes)	C models only	PV models only	BH models only
Icon	No.	Name						
	6.	<b>Liquid B Waste Cooling*</b>	121°C (250°F)	30		√		
	7.	<b>Biohazard 1*</b>	134°C (273°F)	30	1			√
	8.	<b>Biohazard 2*</b>	121 (250°F)	45	1			√
	9.	<b>Biohazard Liquids*</b>	121 (250°F)	45				√
	10.	<b>Vacuum test (PV only)*</b>		5 +10			√	
	11.	<b>Warm-Up*</b>	80 °C 176°F)	20				
	12.	<b>Isothermal*</b>	80 °C 176°F)	20				
	13.	<b>Air Mixture*</b>	121°C (250°F)	15				
	14.	<b>Glass Test*</b>	121°C (250°F)	20				

Sterilization Programs			Temp.	Sterilization Time (minutes)	Drying Time (minutes)	C models only	PV models only	BH models only
Icon	No.	Name						
	15.	Durham*	121°C (250°F)	15				

\*These programs are optional



**Attention!**

This device is not a medical device and not intended for medical use.

During the process, the stages of the cycle will be displayed on the screen:

The stages names are as follows:

- Start
- Pulse Low (PV models only)
- Pulse High (PV models only)
- Heating
- Sterilization
- Cooling (C models only)
- Exhaust
- Drying (PV model only)
- Ending

→


## 5.1 Program 1: Glass



For glass instruments when the manufacturer recommends autoclaving at temperatures of 134°C (273°F). Drying stage is available for PV (pre-vacuum) models only.

### Nominal parameters default settings

- Sterilization temperature: 134°C (273°F).
- Sterilization time: 3 minutes.
- Drying time: 1 minute. (PV – pre-vacuum models only).

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **(PV, pre-vacuum model only) Drying:** Vacuum is built up and the air pump is working.
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.2 Program 2: Plastic



For plastic and other delicate instruments when the manufacturer recommends autoclaving at temperatures of 121°C (250°F). Drying stage is available for PV (pre-vacuum) models only.

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F)
- Sterilization time: 15 minutes
- Drying time: 1 minute (PV – pre-vacuum models only).

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **(PV, pre-vacuum models only) Drying:** Vacuum is built up and the air pump is working.
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.3 Program 3: Liquid A



For liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 15 minutes.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.**

**For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F)
- Sterilization time: 15 minutes

### Operations Sequence

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Slow Exhaust:** Steam is exhausted from the chamber at a slow rate, until it reaches the pressure of 30 kPa above the ambient pressure. Then steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.4 Program 4: Liquid B – Waste



For liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 30 minutes, such as liquid waste.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.**  
**For proper sterilization, fill the bottles with approximately the same amount of liquid.**

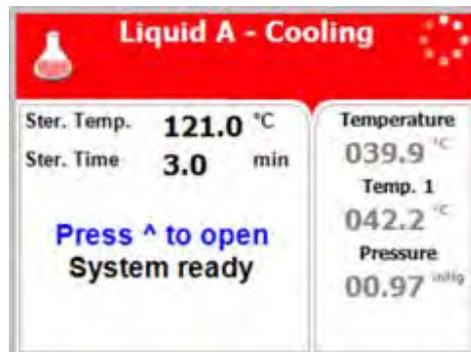
### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F)
- Sterilization time: 30 minutes

### Operations Sequence

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Slow Exhaust:** Steam is exhausted from the chamber at a slow rate, until it reaches the pressure of 30 kPa above the ambient pressure. Then steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.5 Program 5: Liquid A – Cooling (C – cooling models only)



For liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F). for 15 minutes.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.  
For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F).
- Sterilization time: 15 minutes.

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** Forced cooling to the required end temperature, chamber pressure remains at approx. 300 kPa and the cooling valve is opened.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.6 Program 6: Liquid B – Waste Cooling (C – cooling models only)



For liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 30 minutes, such as liquid waste.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.**  
**For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (150°F).
- Sterilization time: 30 minutes.

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** Forced cooling to the required end temperature, chamber pressure remains at approx. 300 kPa and the cooling valve is opened.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.7 Program 7: Biohazard 1 (BH, bio-hazard models only)



**All exhaust from the chamber before completion of the Sterilization stage is performed through the bio-hazard filter.** For instruments the manufacturer recommends autoclaving at temperatures of 134°C (273°F) for 30 minutes. Drying stage is available for PV (pre-vacuum) models only.

### Nominal parameters default settings

- Sterilization temperature: 134°C (273°F)
- Sterilization time: 30 minutes
- Drying time: 1 minute. (PV – pre-vacuum models only).
- 

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa. **All exhaust from the chamber is performed through the bio-hazard filter.**
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.

**Note:** If the cycle fails, fast exhaust is performed through the bio-hazard filter. Some water may remain in the chamber after a failed cycle. To remove such water, press Start and repeat the cycle. If the problem persists, call for service.

- **(PV, pre-vacuum models only) Drying:** Vacuum is built up and the air pump is working.
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.8 Program 8: Biohazard 2 (BH, bio-hazard models only)



**All exhaust from the chamber before completion of the Sterilization stage is performed through the bio-hazard filter.** For instruments when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 45 minutes. Drying stage is available for PV (pre-vacuum) models only.

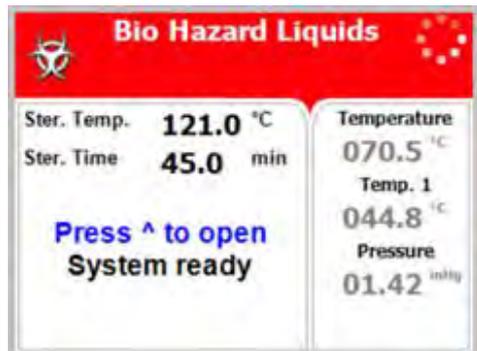
### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F)
- Sterilization time: 45 minutes
- Drying time: 1 minute. (PV – pre-vacuum models only).

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa. **All exhaust from the chamber is performed through the bio-hazard filter.**
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Note:** If the cycle fails, fast exhaust is performed through the bio-hazard filter. Some water may remain in the chamber after a failed cycle. To remove such water, press Start and repeat the cycle. If the problem persists, call for service.
- **(PV, pre-vacuum models only) Drying:** Vacuum is built up and the air pump is working.
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.9 Program 9: Biohazard Liquids (BH, bio-hazard models only)



**All exhaust from the chamber before completion of the Sterilization stage is performed through the bio-hazard filter.** For liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 45 minutes.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles. For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F)
- Sterilization time: 45 minutes

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa. **All exhaust from the chamber is performed through the bio-hazard filter.**
- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is heated by actuation of electrical heaters until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** N/A
- **Slow Exhaust:** Steam is exhausted from the chamber at a slow rate, until it reaches the pressure of 30 kPa above the ambient pressure. Then steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.

**Note:** If the cycle fails, fast exhaust is performed through the bio-hazard filter. Some water may remain in the chamber after a failed cycle. To remove such water, press Start and repeat the cycle. If the problem persists, call for service.

- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.10 Program 10: Vacuum Test (PV, pre-vacuum models only)



Vacuum Test is a test program with the following parameters:

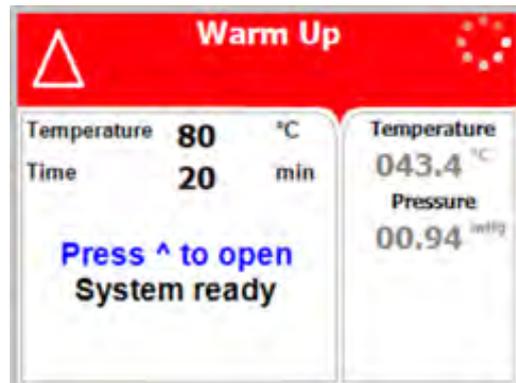
### **Nominal parameters default settings**

- Vacuum pressure: 17.0 kPa
- Vacuum time 1: 5 minutes
- Vacuum time 2: 10 minutes

### **Operations sequence:**

- Vacuum is produced in the chamber down to P1=17 kPa. At this stage all the valves close. The autoclave remains in this stage for 5 minutes. This period enables the condition in the chamber to reach equilibrium.
- After the 5 minutes have elapsed, the printer records the pressure that is referred to as P2. At this point the test begins and lasts 10 minutes.
- At the end of the test, the printer records the results. The pressure at the end of the test is referred to as P3. The rate of change of P3-P2 shall not exceed 0.13 kPa/min.)

## 5.11 Program 11: Warm-Up



Pre-warming the chamber at 80°C (176°F) without drying.



### Caution!

**This is not a sterilization program!**

#### Nominal parameters default settings

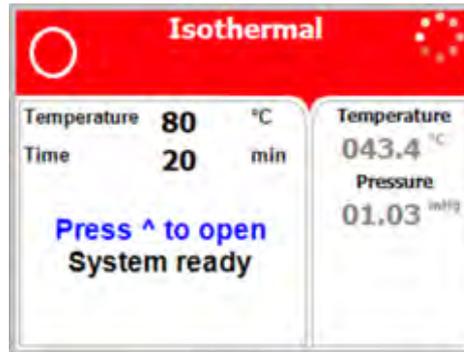
- Warm-up temperature: 80°C (176°F).
- Warm-up time: 20 minutes.

#### Operations sequence:

- **Pulse low/Pulse high:** N/A
- **Heating:** Water enters the chamber and is heated by actuation of electrical heaters until the warm-up temperature is reached.
- **Warm up:** Warm up temperature is maintained constant for the warm-up time.
- **Sterilization:** N/A.
- **Cooling:** N/A.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A.

**Note:** Some water may remain in the chamber.

## 5.12 Program 12: Isothermal



For liquids when the manufacturer recommends autoclaving at 60-100°C (140-212°F) with no drying. Recommending for melting of agar, pasteurization etc.



### Caution!

**This is not a sterilization program!**

Put one PT100 inside the bottle, leave the second one hanging in the chamber outside the bottle (see below).



### Nominal parameters default settings

- Heating temperature (default): 80°C (176°F).
- Heating time: 20 minutes.

### Operations sequence:

- **Water Inlet:** Water enters the chamber
- **Heating:** The chamber is warmed up until the Keep-Heat temperature is reached inside the chamber.
- **Keep Heat:** Keep-Heat temperature is maintained constant for the preset Keep-Heat time.
- **Cooling:** N/A.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

**Note:** Some water may remain in the chamber.

## 5.13 Program 13: Air Steam Mixture



This program is intended for liquids in soft packages when the manufacturer recommends autoclaving at temperature of 121°C (250°F) for 15 minutes.

Sterilization is controlled in a way that the sterilization pressure remains approx. 30% above the theoretical pressure corresponding to the same temperature according to the steam table. These intends for prevent swelling or warping of the package.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.  
For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F).
- Sterilization time: 15 minutes.

### Operations sequence:

- **Heating:** Air enters the chamber followed by steam that heats it up until the sterilization temperature is reached. Air adds pressure needed to prevent swelling or warping of soft plastic items. Chamber fan is used to mix air with steam.
- **Sterilization:** Sterilization is controlled in a way that the sterilization pressure remains approx. 30% above the theoretical pressure corresponding to the same temperature according to the steam table.
- **Cooling:** Forced cooling to the required end temperature, chamber pressure remains at approx. 300 kPa and the cooling valve is opened.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached, and then releases the door.

## 5.14 Program 14: Glass Test



This cycle is intended to check the durability of the bottles for liquids when the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 20 minutes.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.**  
**For proper sterilization, fill the bottles with approximately the same amount of liquid.**

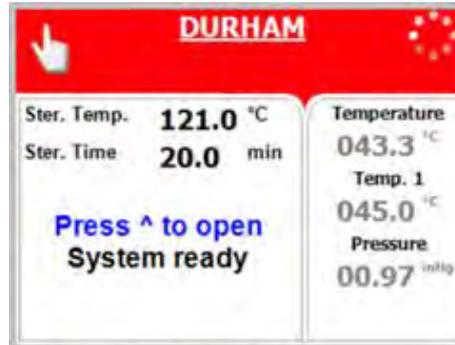
### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F).
- Sterilization time: 20 minutes.

### Operations sequence:

- **Heating:** Steam enters the chamber and heats it up until the sterilization temperature is reached.  
**During the interval of the heating stage, between 100°C and 121°C, the heating rate is kept to approximately a rise of 1 degree per minute. This will make the last stage of the heating take approximately 21 minutes. This is to check the durability of the bottles.**
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Cooling:** Forced cooling to the required end temperature, chamber pressure remains at approx. 300 kPa and the cooling valve is opened.  
**During the interval of the cooling stage, between 121°C and 100°C the cooling rate is kept to approximately a decrease of 1 degree per minute. This will make the last stage of the cooling take approximately 21 minutes. This is to check the durability of the bottles.**
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

## 5.15 Program 15: Durham



For liquids the manufacturer recommends autoclaving at temperatures of 121°C (250°F) for 15 minutes.



### Cautions!

**Both PT100 temperature sensors must be inside the bottles.  
For proper sterilization, fill the bottles with approximately the same amount of liquid.**

### Nominal parameters default settings

- Sterilization temperature: 121°C (250°F).
- Sterilization time: 15 minutes.

### Operations sequence:

- **(PV, pre-vacuum models only) Pulse low/Pulse high:** At one pulse it will build vacuum down to 25 kPa.
- **Heating:** Steam enters the chamber and heats it up until the sterilization temperature is reached.
- **Sterilization:** Sterilization temperature is maintained constant during the sterilization time.
- **Slow Exhaust:** Steam is exhausted from the chamber at a slow rate, until chamber temperature reaches 105°C.
- **Cooling:** Forced cooling to the required end temperature, chamber pressure remains at approx. 140kPa, and the cooling valve is opened.
- **Fast Exhaust:** The steam is exhausted out of the chamber at a fast rate until pressure decreases to ambient pressure.
- **Drying:** N/A
- **Ending:** The system checks that End temperature and End pressure have been reached and then releases the door.

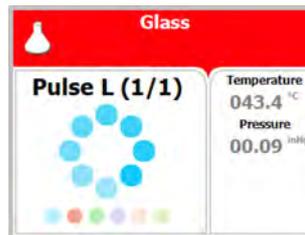
## 6 Screens

### 6.1 Screens following a completely successful cycle – "Cycle Ended"

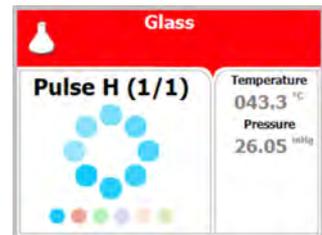
1. System Ready



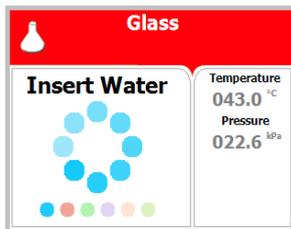
2. Pulse Low (PV model only)



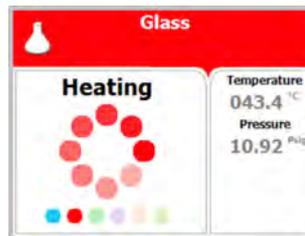
3. Pulse High (1/1) (PV model only)



4. Insert Water



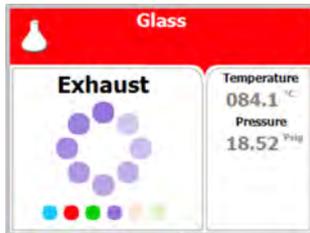
5. Heating



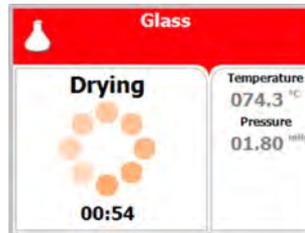
6. Sterilization



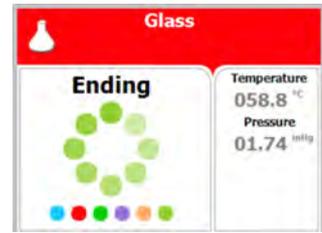
7. Exhaust



8. Drying (PV model only)



9. Ending



10. Cycle Ended



## 6.2 Screens following aborted cycles after complete sterilization stage

The sterilization phase ended successfully – cycle ended, and the reason of failure is displayed

For example, the next two scenarios:

### 6.2.1 Canceled by user after complete sterilization stage

The cycle ended successfully, the reason for aborted cycle is displayed.



### 6.2.2 Pressure Time Error Failure occurrence after complete sterilization stage

The cycle ended successfully; the reason of failure is displayed.



### 6.3 Screens following a fail cycle:

In this case, the display becomes yellow, a warning sign  and the reason of failure will be displayed.

For example, the next two scenarios:

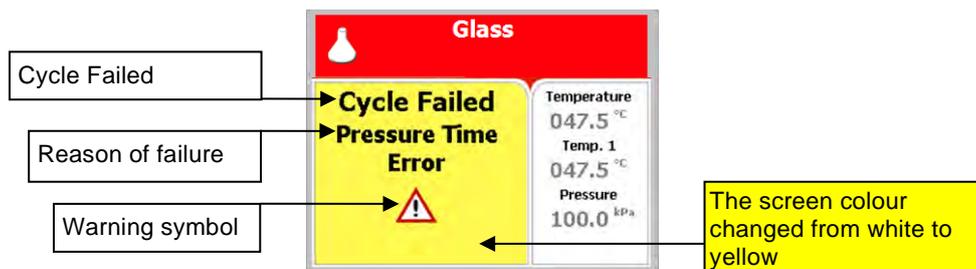
#### 6.3.1 Failure according to Pressure Time Error



#### 6.3.2 Failure according to Cancellation by user before complete sterilization stage

When "Cycle Failed" appears on the screen, the user shall press **START/STOP** key to delete the "Cycle Failed" message

An example for all displayed warnings according to Cycle Failed:



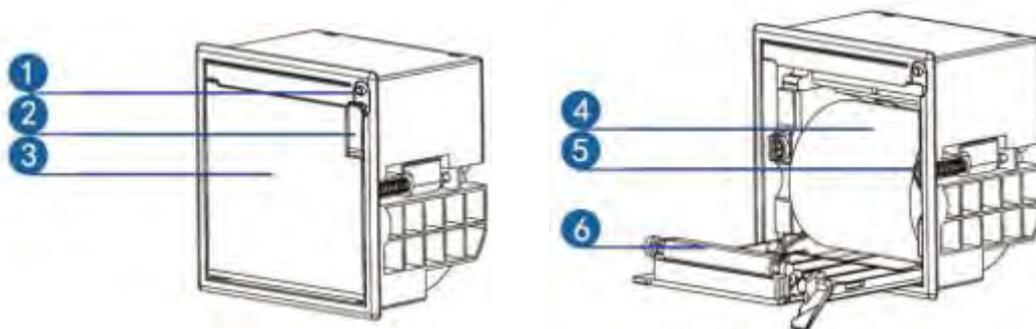
## 7 E28 Printer



### Overview

The E28 thermal printer (P/N THE002-0115) is installed in the autoclave for automatic documentation of cycles. It replaces the previous CUSTOM2 printer model.

### Printer Components



- (1) **LF Button / Indicator Light** – Feeds paper and shows printer status .
- (3) **Paper Case Cover & (2) Lock** – Opens to load a new roll.
- (4) **Paper Roll** – Standard thermal paper (P/N THE002-0066).
- (5) **Fastener** – Secures the roll compartment
- (6) **Paper Roller** – Guides the paper through the print mechanism.

### Paper Specifications

- Width: **57 ± 0.5 mm**
- Maximum roll diameter: **50 mm**
- Type: Thermal paper (P/N THE002-0066).

## Typical Printout

The printer records cycle data:

- Date and Time
- Machine Serial Number & Model
- Soft. Version
- Cycle Number and Cycle Name
- Sterilization Temperature and Sterilization Time
- Drying Time
- End Temperature
- Temperature and pressure records
- Cycle completion status

Printing starts automatically when the cycle begins and records temperature and pressure values at fixed intervals, depending on the process stage.

- For an aborted cycle, **“Cycle Failed”** is printed together with an error message (see *Displayed Error Messages / Symbols* section of the manual).
- Printout content and behavior are **identical to the previous printer model**, ensuring a seamless transition for users.

*Example of a typical printout is provided below.*

<pre> ----- Date: 19/AUG/2025 Time: 16:14:54 Ser. Num: <b>24030014</b> Model: <b>5596-2V</b> Version: 0 Soft. vers.: <b>3.0.4.1153</b> Cycle Num: <b>000005</b> <b>Bowie and Dick</b> Ster. Temp. <b>134.0 °C</b> Ster. Time <b>3.5 min</b> Dry Time <b>2 min</b> End Temperature <b>134.0 °C</b> Time °C kPa J3: °C A 00:00:06 057.3 100.0 056.9 A 00:00:07 057.2 100.0 056.9 A 00:01:28 074.2 017.9 073.7 A 00:01:41 076.1 098.9 075.8 A 00:01:41 078.2 120.4 078.0 A 00:02:26 064.6 016.4 065.9 A 00:02:43 076.5 103.2 076.6 A 00:02:43 081.8 117.6 081.8 A 00:03:28 065.7 015.3 065.5 A 00:03:44 074.6 097.2 074.7 A 00:03:44 079.9 111.7 079.9 A 00:04:28 066.4 015.8 067.4 A 00:04:44 073.8 091.8 074.0 A 00:04:44 078.8 107.6 079.0 A 00:04:51 092.8 139.6 092.8 A 00:04:59 106.6 169.6 106.3 A 00:05:00 108.3 169.6 106.3 </pre>	<pre> A 00:05:29 104.2 086.0 103.7 A 00:05:50 106.5 167.0 106.3 A 00:05:50 106.5 167.0 106.3 A 00:06:22 102.3 086.5 103.7 A 00:06:43 106.7 169.2 106.6 A 00:06:43 106.7 169.2 106.6 A 00:07:15 102.6 085.5 104.1 A 00:07:36 106.5 167.4 106.5 H 00:07:37 108.3 167.4 106.5 H 00:10:37 131.5 288.3 131.3 H 00:11:49 134.8 311.2 134.7 CLK 1: 16:26:45 CLK 2: 16:26:45 S 00:11:51 134.8 311.2 134.8 S 00:12:51 135.0 312.2 135.0 S 00:13:51 135.1 313.0 135.0 S 00:14:51 135.2 313.8 135.2 S 00:15:22 135.1 312.7 135.1 CLK 1: 16:30:16 CLK 2: 16:30:16 E 00:15:25 135.1 313.0 135.1 E 00:16:31 106.4 103.2 106.3 D 00:16:34 104.3 091.9 104.1 D 00:16:37 103.0 090.1 102.9 D 00:18:34 068.9 008.0 069.3 D 00:18:34 068.9 008.0 069.3 00:18:37 070.2 008.0 070.0 00:19:06 075.7 095.8 075.7 Status: <b>Test Ended</b> Time: <b>16:34:00</b> Operator: _____ ----- </pre>	<p><b>Legend</b></p> <p><b>A</b> - Air removal stage (Pulse L &amp; Pulse H)</p> <p><b>H</b> - Heating stage</p> <p><b>S</b> - Sterilization stage</p> <p><b>E</b> - Exhaust stage</p> <p><b>W</b> - Water Filling</p> <p><b>D</b> - Drying stage</p> <p><b>CLK1</b> - Real Time Clock</p> <p><b>CLK2</b> - Software clock</p> <p><b>F</b> - Steam Flush</p>
--	--	--

## Indicators & Messages

- **LF Button light steady** – Printer ready.
- **Flashing light** – Paper missing.
- **No printout** – Replace paper roll; if problem continues, call service.

## User Maintenance

1. Replace paper when the roll ends.
2. Keep the paper compartment clean and dry.
3. Only use approved thermal paper (P/N THE002-0066).
4. If print quality fades, replace paper roll first.

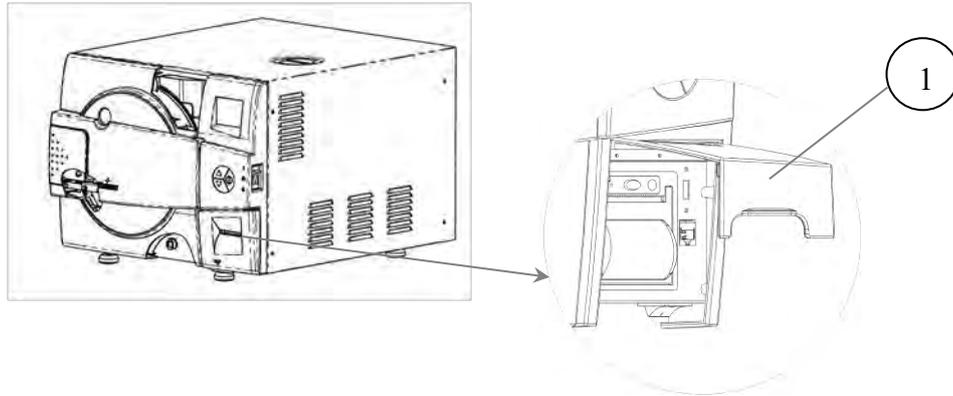
## Safety Instructions

- ⚠ Do not open, disassemble, or repair the printer. Contact service if issues persist.
- ⚠ Keep away from liquids, splashes, and high-humidity environments.
- ⚠ Keep fingers clear of moving parts.
- ⚠ Avoid touching the thermal head right after printing — allow it to cool.
- ⚠ Power off immediately if errors persist, smoke, noise, odor, or foreign objects are detected.

## Loading Paper

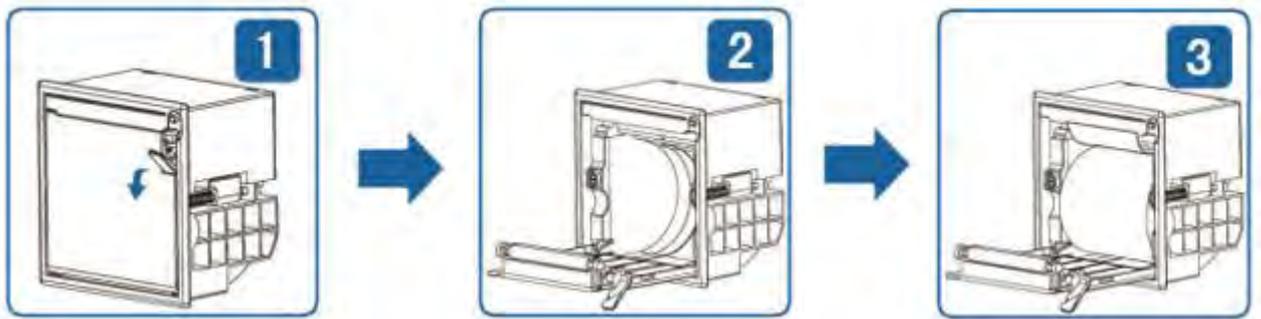
⚠️ Avoid touching the thermal head right after printing — allow it to cool.

1. Open the printer's cover door (1) by pulling it up (see Figure below).



1. Unlock and open the paper case cover.
2. Place a new thermal roll inside, paper feeding from the bottom.

\* The E28 uses the same thermal paper (Tuttnauer P/N THE002-0066) as the previous printer.



3. Pull the edge of the paper over the roller.
4. Close the cover and lock.

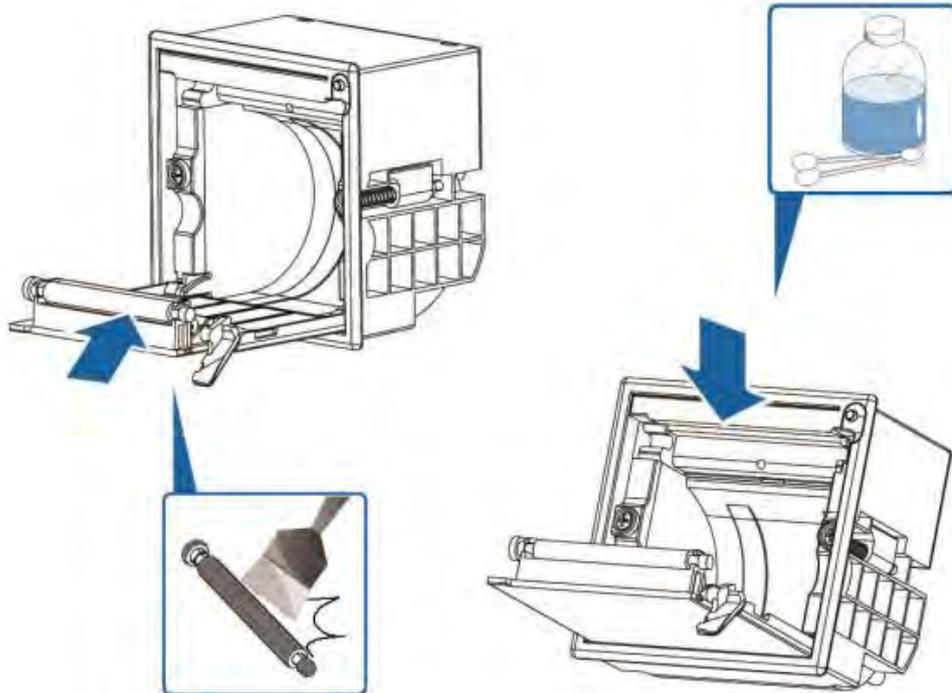


5. Power ON and press LF to feed and align the paper.

**Paper storage:** cool, dry place; avoid solvents, humidity, sunlight, and friction.

## Printer Cleaning

⚠️ Avoid touching the thermal head right after printing — allow it to cool. If the interior of the printer is dusty, print quality can decline.



- Ensure the thermal head is cool before cleaning or loading paper.
- Clean regularly to maintain print quality.
- Use cleaning pen or alcohol-moistened cloth for the thermal head, sensor, and roller.
- Wipe external surfaces with a soft dry cloth or slightly moistened neutral detergent.
- Do not allow liquid to enter the printer.

## Printer ##

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## 8 Installation

---

### 8.1 Placing



#### **Caution!**

**The sterilizer is not portable or hand-held equipment; it is a fixed device, so it is forbidden to move it.**

**The sterilizer must be placed on a rigid and leveled surface. The stand must be able to withstand the load of the device and loaded material.**

1. **Countertop**

Able to support a minimum of 70 kg (154 lb.).

2. **Counter space**

Min. 55cmW x 65cmD (22" W x 25" D) \* (see unit dimensions).

**When changing the autoclave location, the door should remain open for at least 5 minutes to set the atmospheric pressure**

#### **8.1.1 Placing the Autoclave**

Keep the back and the sides of the autoclave approximately 50 mm (2") away from the wall to allow ventilation and to facilitate the device disconnection.

If placed in a cabinet, verify that the rear of the cabinet is open to allow ventilation.

Insufficient space for ventilation may result in an increase of the autoclave's temperature that may damage the instrument.

It is recommended that enough space be left around the autoclave to give a technician access for servicing the machine.

#### **8.1.2 Connections to Utility Supplies**

Plug the power cord into the power supply output as specified in sec. 3.9 (Utilities).

## 8.2 Lifting and carrying



### **Caution!**

**Before moving the autoclave, make sure that the electric cord is disconnected from the power, and there is no pressure in the chamber and in the generator.**

To avoid injuries, lifting and carrying should be done with at least two persons or by using a fork-lift or any other mechanical aid.

**Do not drop the device!**

## 8.3 Filling the Mineral-Free Water Reservoir.



**Before filling the reservoir, verify that the autoclave is idle and there is no pressure in the chamber.**

1. Open the door (1).
2. Pour water, gently, into the front funnel (5) until it reaches the required level (3) on the side gauge. It is preferable to use a carafe.

Please note that the side gauge is divided into three sections. The bottom red section (4) indicates that the water level in the reservoir is too low. The middle blue section (3) shows that there is enough water. The upper red section (2) indicates that the water level in the reservoir is too high.



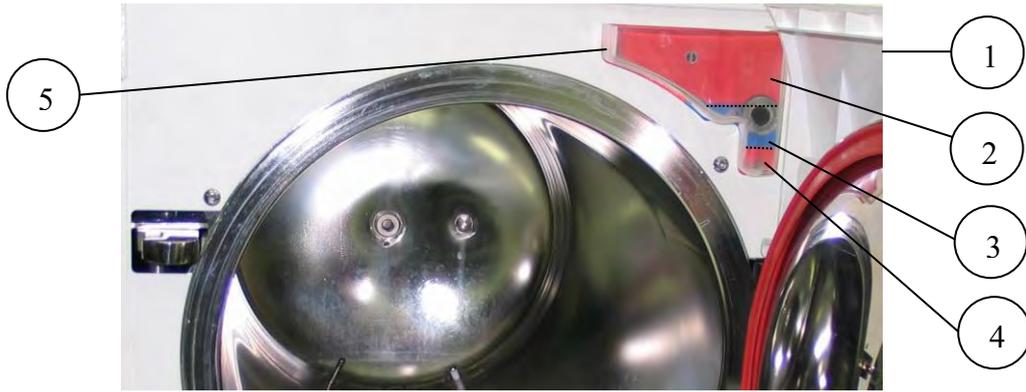
### **Caution!**

**Under no circumstance should water be filled above the top sign level (the line between section 2 and 3) on the side gauge.**

3. If the reservoir is empty, it is recommended to add water directly into the reservoir, as follows:



**Before filling the reservoir, verify that the autoclave is idle, disconnected from the electrical supply and there is no pressure in the chamber.**

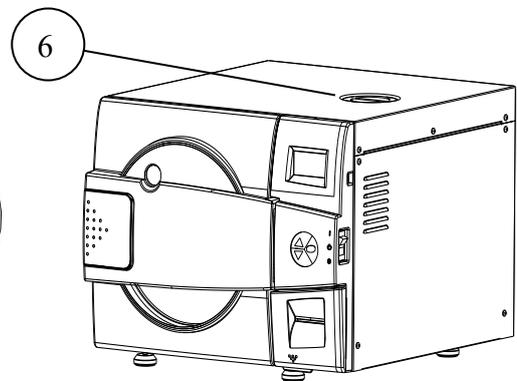
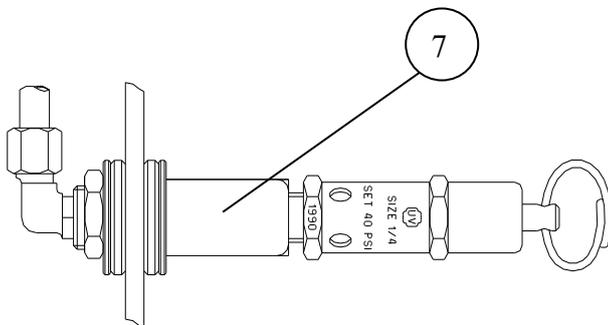


- ◆ Remove the water reservoir cover (6).
- ◆ Pour distilled water into the reservoir through the opening on top of the autoclave until it reaches the base of the safety valve holder (7).



**Caution:**

**Under no circumstance should water be filled above the safety valve holder.**



In case more water is added accidentally above the top sign level on the side gauge, decrease the water level by draining the reservoir before starting a cycle (see sec. 12.2).



**Caution:**

**Use only water having the characteristics as per table in sec. 3.6. Tap water may clog the system and using them can invalidate the manufacturer's guarantee.**

**USE DISTILLED WATER ONLY.** The impurities in tap water will create the need for more frequent cleaning and maintenance.

## 9 Preparation before Sterilization

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The purpose of packaging and wrapping of items for sterilization is to provide an effective barrier against sources of potential contamination to maintain sterility and to permit aseptic removal of the contents of the pack. Packaging and wrapping materials should permit the removal of air from the pack, penetration of the sterilizing water vapor into the pack and removal of the sterilizing vapor.

The basic principle determining the size, mass and contents of instrument and hollowware packs is that the contents are sterile and dry immediately on completion of the cycle and removal of the pack from the sterilizer chamber.

Instruments to be sterilized must be clean, free from any residual matter, such as debris, blood, pads, or any other material. Such substances may cause damage to the contents being sterilized and to the sterilizer.

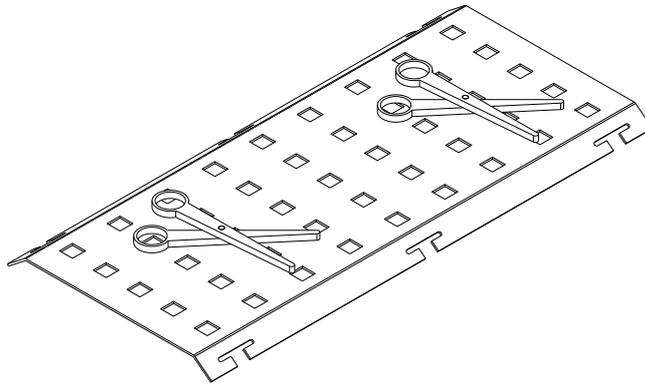
1. Before use, check inside the autoclave chamber to ensure that no items have been left from the previous cycle.
2. Immediately after use, clean instruments thoroughly to dispose of any residue.
3. It is recommended to wash instruments with an ultrasonic cleaner, using detergent and mineral-free water.
4. Launder textile wraps prior to reuse.
5. After cleaning, rinse instruments for 30 seconds. (Follow manufacturer's instructions on the use of products for cleaning and lubricating instruments after using the ultrasonic cleaner).
6. Materials, including materials used for inner wraps, shall be compatible with the item being packed and the sterilizing method selected.
7. Do not place materials to be sterilized directly on the chamber's wall. Place the material only on trays, rack, etc.

## 9.1 Instruments

1. Before placing an instrument on the sterilizer tray, make sure that instruments which are not of the same metal, (stainless steel, carbon steel, etc.) are separated and placed on different trays.
2. Place empty containers upside down to prevent accumulation of water.

**Note:** Check manufacturer's instructions for the sterilization of each item.

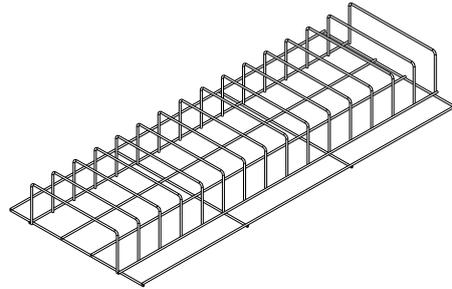
3. In case carbon steel instruments are placed on the stainless-steel tray, the tray should be lined with a towel or paper wrap before placing the instruments on the tray. There should be no direct contact between the carbon steel and the stainless-steel tray.



1. All instruments must be sterilized in an open position.
2. Use single use wraps only once and discards them after use.
3. Place a sterilization indicator strip in each tray.
4. Place instruments with ratchets opened and unlocked or clipped on the first ratchet position.
5. Disassemble or sufficiently loosen multiple-part instruments prior to packaging to permit the sterilizing agent to come into contact with all parts of the instrument.
6. Tilt on edge items prone to entrap air and moisture, e.g. hollowware, so that only minimal resistance to removal of air, the passage of steam and condensate will be met.
7. Load items within the boundaries of the tray so that they do not touch the chamber walls or fall off when the tray is moved.
8. The operator may use racks to allow adequate separation of packaged instruments.
9. Load trays in such a way as to allow steam to move freely among all items.
10. Once a week, use a biological spore test indicator in any load to make sure sterilization is performed.
11. Make sure that all instruments remain apart during the sterilization cycle.
12. Empty canisters should be placed upside-down, to prevent accumulation of water.

## 9.2 Wrapped Instruments

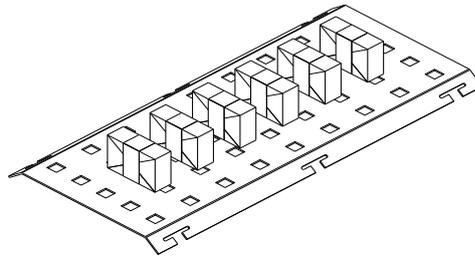
1. Wrapped instruments should be packed in material that promotes drying such as autoclave bag, autoclave paper, and muslin towels.
2. It is highly recommended to utilize the Tuttnauer™ Pouch Rack. This rack allows the operator to place pouches on their side, thus increasing the capacity of the autoclave significantly and promoting better drying of the instruments. Contact your dealer for details.



3. Verify that the packaging method is in accordance with good practice approach and the packaging materials are in accordance with the applicable standards (e.g. EN868 series).

## 9.3 Packs

1. Place packs upright on the tray, side by side.
2. Packs should not touch the chamber walls.

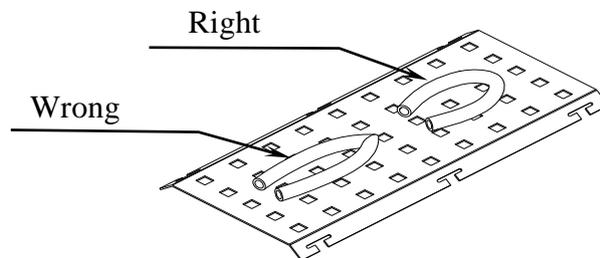


3. Pack instrument sets in a manner that prevents damage to delicate items.
4. Pack hollowware sets so that all openings face the same direction and so that the contents cannot move inside the pack.
5. Load packs of folded operating room drapes with layers vertical, allowing air to be removed from the packs rapidly.
6. Do not place packs of hollowware and trays of instruments above textile packs or soft goods to avoid wetting caused by condensation from items above.
7. Load items packed in flexible packaging materials on edge with paper to laminate, or flat with the paper surface downwards.

**Note:** The manufacturer's recommendations shall be observed, concerning the sterilization data for each type of material.

## 9.4 Tubing

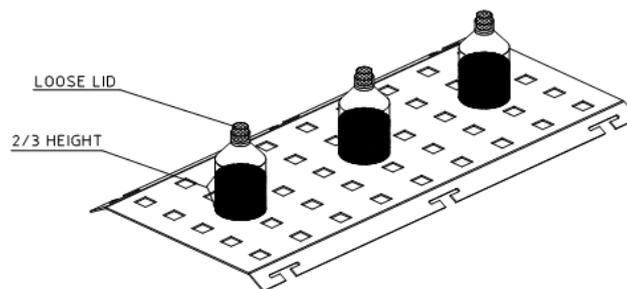
When placing in a tray, make sure that both ends are open, without sharp bends or twists.



## 9.5 Liquids

1. Use only heat-proof glass, filled 2/3 full.
2. Ensure that the glass container is covered but not sealed to prevent pressure build-up.
3. Place the two temperature sensors into two separate liquid containers. These are used to control the program temperature and ensure the safety of the operating cycle.

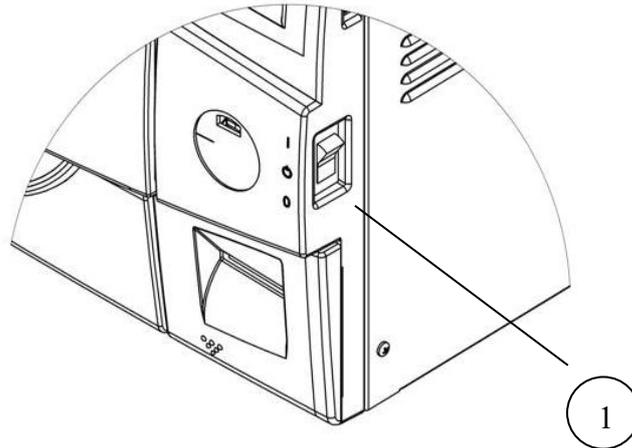
**Note:** both PT100 temperature sensors must be inside the bottles



## 10 Operating Instructions

### 10.1 Turning on the autoclave

- To start the system, turn on the main white switch (1), located on the right side of the autoclave.



### 10.2 Opening the door

1. Place your thumb on the plastic door cover (1) and the other fingers in the handle (3).
2. Pull the handle (2) until the locking of the door is released.
3. Open the door.



When the door is open, the door open sign  will be displayed.

## 10.3 Loading

- Load the autoclave properly according to instructions in sec. 9  
**PREPARATION BEFORE STERILIZATION**

Please Mind:

- Compatible material
- Proper weight.

## 10.4 Operation

1. Select the program.
  - **UP** key: next program.
  - **DOWN** key: previous program.

**Attention:**

Selecting a program is possible only when the door is open.

2. Verify that you chose the required cycle.
3. If the autoclave is equipped with a printer verify that a paper roll is inserted in the printer. If not - insert as described in sec. 7.2.

### 10.4.1 Closing the door

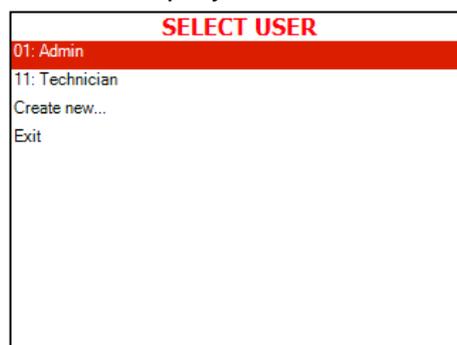
1. Hold the opening handle in open position, while pushing the door until it comes to closed position, then release the handle.
2. The open-door symbol  is replaced by the message "System Ready".

### 10.4.2 Starting cycle

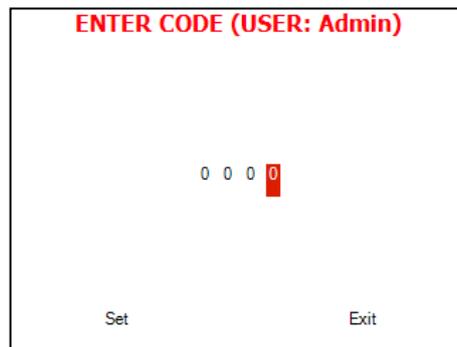
Start the cycle by pressing the START/STOP key.

If your autoclave supports CFR 21-part 11 standard, perform the following procedure:

**SELECT USER** screen will be displayed:



1. Enter the Enter Code screen by moving the cursor to your username (Use **Up** and **Down** keys) and pressing **START/STOP** key. The following screen will be displayed:



2. 0000 is displayed on the screen with the cursor blinking on the right digit.
3. To increase or decrease the digits, press the **UP** or **DOWN** keys.
4. Set your password, then move the cursor to **Set** by pressing the **START/STOP** key.
5. When **Set** is blinking, press the **UP** or **DOWN** keys to return to the program screen.

The autoclave starts performing sequence of operations. The actual measured values of pressure and temperature are displayed continuously and printed every minute at STE stage, and every 5 minutes at the other stages. The phase in progress is displayed at the right side of the upper line as WATER, HEAT, STER., and EXH.

If the operator presses the START key and the door is not completely closed, the process will not start, and the DOOR indicator will flash twice then turn off and the buzzer will sound four times.



**Caution!**

**Do not touch the strainer's cover, mounted on the exhaust line, during and short after operation.**

**Touching the hot strainer's cover may cause severe injuries.**

## 10.5 Unloading

- When the cycle ended successfully (including pressing the **START/STOP** key, or any failure, after completing the sterilization stage) message "Cycle Ended" (and the relevant failure message, if applicable) is displayed on the screen.
- Verify that there is no pressure in the chamber, according to the reading on the display. Only then you may open the door.



### Warning

**To avoid severe injuries from hot steam when opening the door:  
It is strictly forbidden to lean on the autoclave.  
It is strictly forbidden to place your hand or any part of your body  
over the door.**

- Wear heat-resistant gloves or use the tray handle to remove the load from the autoclave
- On completion of the cycle, the load shall be visually inspected to ascertain that the load is dry, and that sterilization indicators have made the required color change.

## 10.6 Stopping the process and cancelling the ERROR message

- It is possible to stop the program while the autoclave is operating. Pressing the **START/STOP** key at any stage of the process stops the operation. If the cycle was aborted before completing the sterilization stage, it will leave the load unsterilized.
- At the end of the aborted process (before completing the sterilization stage), "**Cycle Failed**" message, error message and a warning symbol  are displayed on the screen. Refer to "Displayed Error Messages/Symbols".
- Pressing the **START/STOP** key cancels the displayed message and enables opening the door.



### Warning

**The load has not completed a sterilization cycle; therefore, it is not sterile. Handle it as contaminated load.**

## 10.7 Cycle by Clock mode (Start Cycle by Clock)

- This mode enables the operator to define the time of the beginning of the cycle. The maximum possible delay is 24 hours.  
For more information, see sec. 11.3.2. [Start Cycle by Clock](#)

# 11 Checking and Changing Parameters and Other Data

Bacsoft control panel allows changing parameters of the cycle and of the system, exporting various data to, and importing from, a USB device or to the printer, and some other options.

Cycle parameters are changeable for Custom programs only (see Duplicate cycles), except for the Temperature sensors, Displayed inputs, and Dry Time.

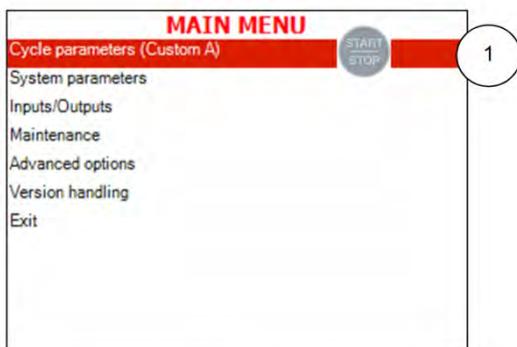
## 11.1 Browsing through the menus

Now you will learn how to browse through the folders. When you read the Directories and subdirectories chapter with links to specific menus, you will need to know how to browse through the folders using the autoclave control panel. Below is the instruction.

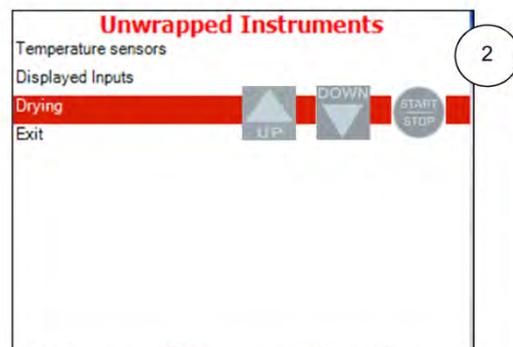
Login as User (see 11.4). The Main menu screen appears. To browse through the menus:

1. Press the Up and Down keys to scroll through the menus.
2. Press the Start/Stop key to enter the next screen (i.e. to get one level down).
3. Repeat steps 1 and 2 to enter the next screen until you get to required screen.

Below are the example screens for the following menu: Cycle Parameters\ Drying\ Dry Time:



Login as Technician (see 1.4). The Main menu screen appears.  
Press the Start/Stop key to enter the Cycle parameters menu.



Press the Up and Down keys to scroll through the menus until you get to Drying, then press the Start/Stop key to enter the Drying menu.



Press the Start/Stop key again to enter the Dry Time menu.



Now you have reached the required screen: Changing the dry time parameter. The path is: **Cycle parameters\Drying\Dry Time.**

**Note:** To exit every screen and to return to the previous screen (to get one level up):

- Move the cursor to Exit by pressing the UP or DOWN keys and then press the Start/Stop key.
- or-
- Press the UP and DOWN keys simultaneously.

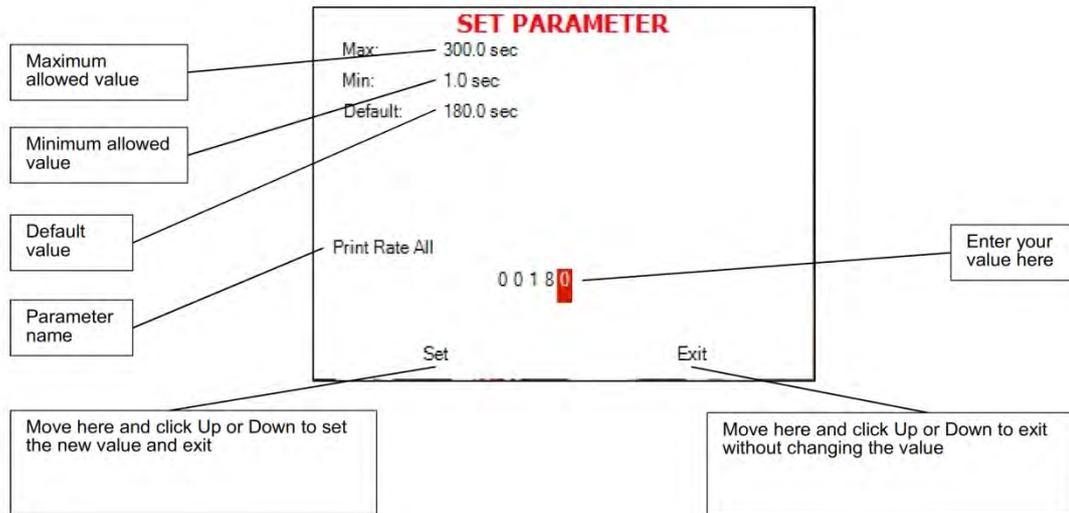
In the next chapter you will see how to change the required parameter as desired.

## 11.2 Changing a Parameter

You have browsed through the menus and reached the parameter changing screen as explained above. Now you can change the required parameter as desired. To do so:

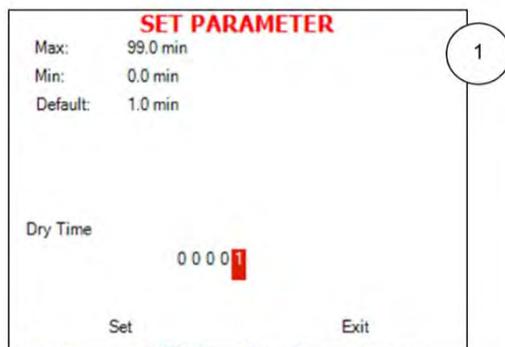
1. Enter the required value as follows:
  - Press the Up and Down keys to change the value of the digit.
  - Press the Start/Stop key to move the cursor to the next digit to the left.
2. When finished, press the Start/Stop key repeatedly until you move the cursor to Set.
3. Press the Up or Down key to confirm the new value and to exit the parameter changing screen.

Below is the typical parameter changing screen:



**Note:** Please note the maximum and minimum values for this parameter shown on the screen. Your value must be within these boundaries.

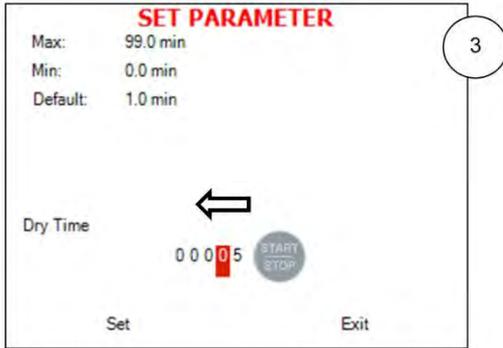
Below is the example of changing the Dry time parameter on the screen used in the previous section:



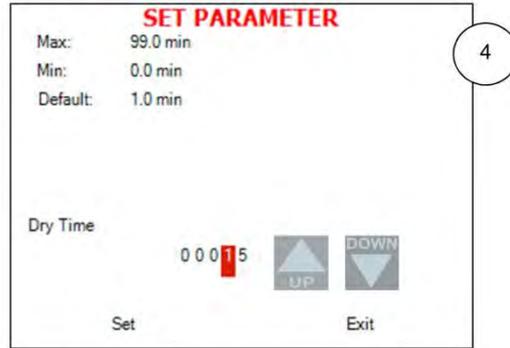
Browse to Changing dry time screen as explained in the previous chapter



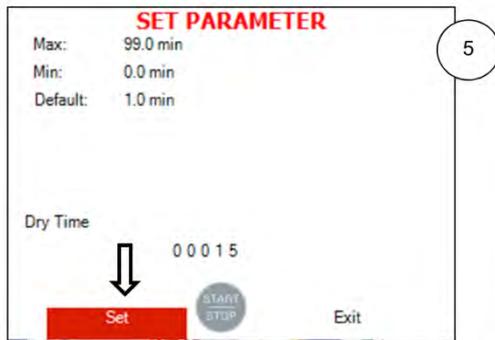
Use Up and Down keys to change the value of the digit



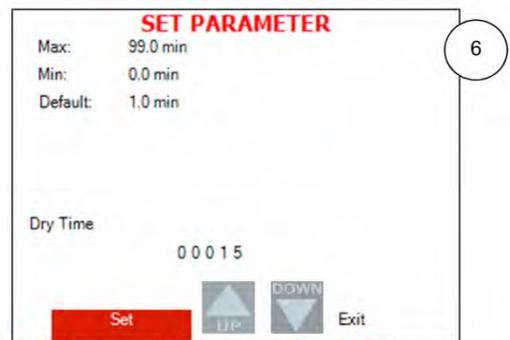
Press the Start/Stop key to move the cursor to the next digit to the left.



Press the Up and Down keys to change the value of the digit.



When finished, press the Start/Stop key repeatedly until you move the cursor to Set.



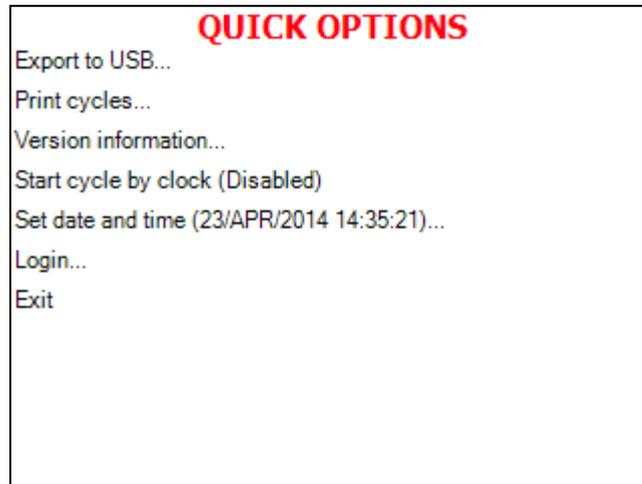
Press the Up or Down key to confirm the new value and to exit the parameter changing screen.

**Note:** To exit every screen and to return to the previous screen:

- Move the cursor to Exit by pressing the UP or DOWN keys and then press the Start/Stop key
- or -
- Press the UP and DOWN keys simultaneously

## 11.3 Quick options screen

When the autoclave is on and no cycle is running, press Up and Down keys simultaneously to enter the Quick options screen. Most of the options require login, and their availability depends on user authority (user, or technician). Login command is the last line on this screen. Quick options are options available without login.



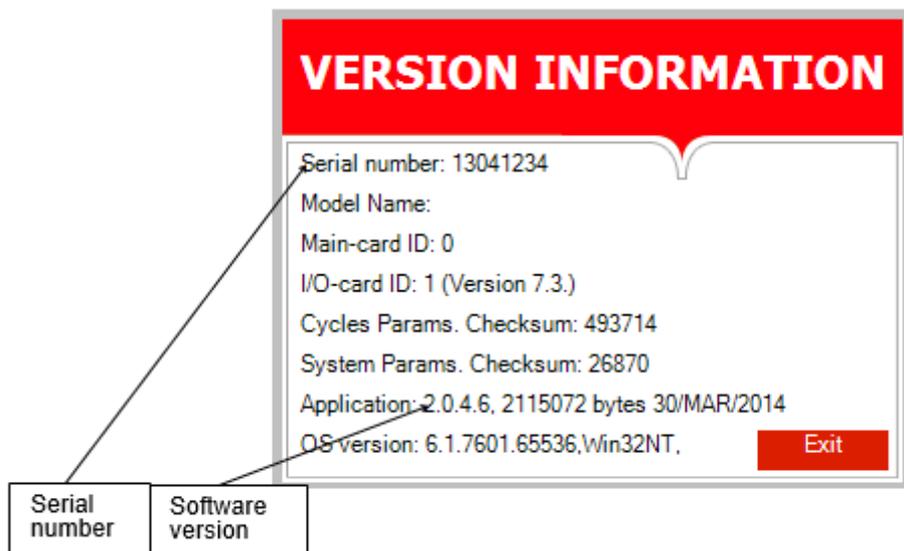
Below you can find instructions how to login and enter the Main menu. Section 11.1 above explains how to browse through the menus; section 11.2 explains how to change a parameter.

Below is the explanation of some Quick Options.

### 11.3.1 Version Information

This directory allows viewing information of the current, factory default, and previous software versions.

1. Enter the Version information screen.



### 11.3.2 Start cycle by clock

This subdirectory enables the operator to start the cycle at the time set by this parameter.

1. Enter the Start cycle by clock screen. The following screen will appear:



On the Start cycle by clock screen, the time is displayed in the form "HH:MM". The hour range is 24 hours (i.e. from "0" to "24").

#### Setting the time to start the cycle

1. Move the cursor to the Time field.
2. Set the required time.

#### Enabling the Start Cycle by Clock

1. Set the starting time.
2. Move the cursor to Enabled. Press Up or Down key to enable starting cycle by clock.



1. Exit the Enabling the Start Cycle by Clock. The start cycle by clock icon appears on the display:

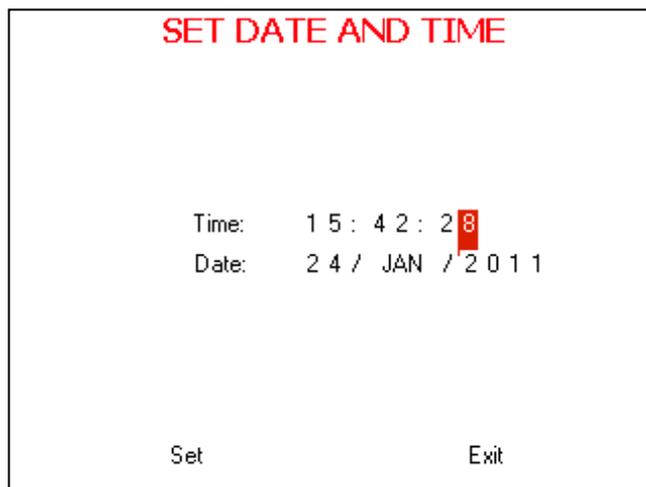


### Disabling the START CYCLE BY CLOCK

2. On the Start Cycle by Clock screen, move the cursor to Disabled. Press Up or Down key to disable Starting cycle by clock.
3. Exit the Enabling the Start Cycle by Clock.

### 11.3.3 Set date and time

This subdirectory enables the operator to set date and time.



On the Set date and time screen, the time is displayed in the upper row in the form "HH:MM:SS". The hour range is 24 hours (i.e. from "0" to "24"). The date is displayed in the lower row in the form "DD: MMM: YYYY".

1. Set time and date
2. Exit the Set date and time screen. The following screen will appear:



**Caution!**

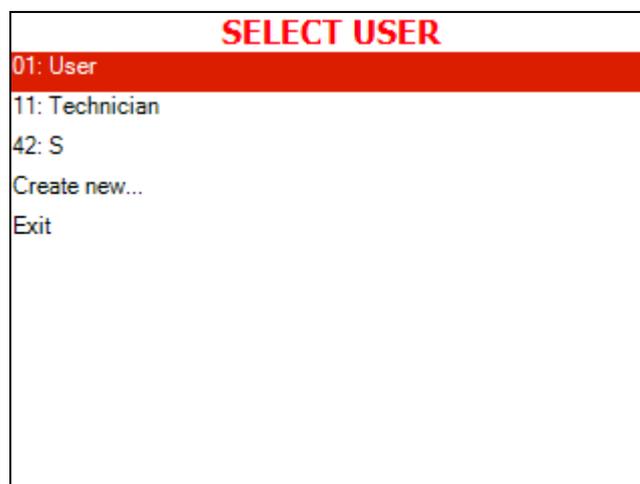
**After setting time and date, turn the autoclave off and then on again.**

#### 11.4 Logging in and entering the Main menu

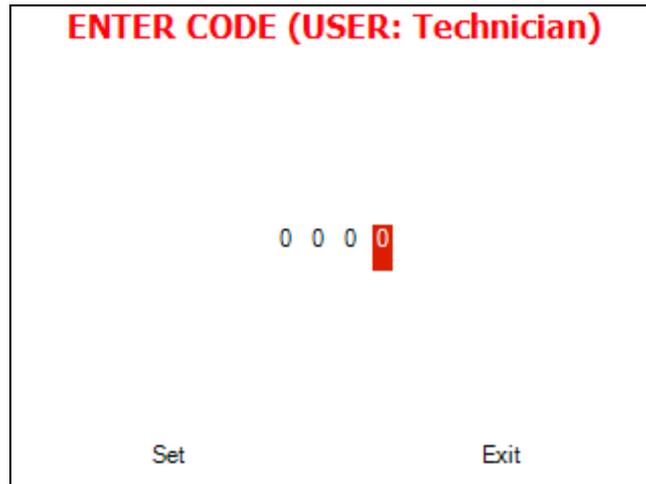
Below you can find instructions how to login and enter the Main menu. Section 11.1 above explains how to browse through the menus, section 11.2 explains how to change a parameter.

When the autoclave is on and no cycle is running, press the up and down keys simultaneously to enter the Quick Options screen (see 11.3). On this screen you can either proceed to login (see below) or choose one of the quick options available without login. To login as user:

1. On the Quick Options screen, choose login.  
Select user screen appears.

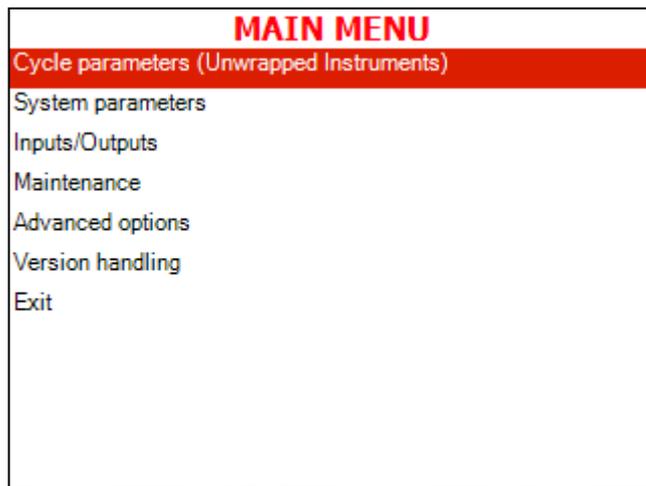


2. Choose User, then press the Start/Stop key to enter. The following screen will appear:



0000 is displayed on the screen with the cursor flashing on the right digit.

- Set the code to 0001. You will get to the Main menu.



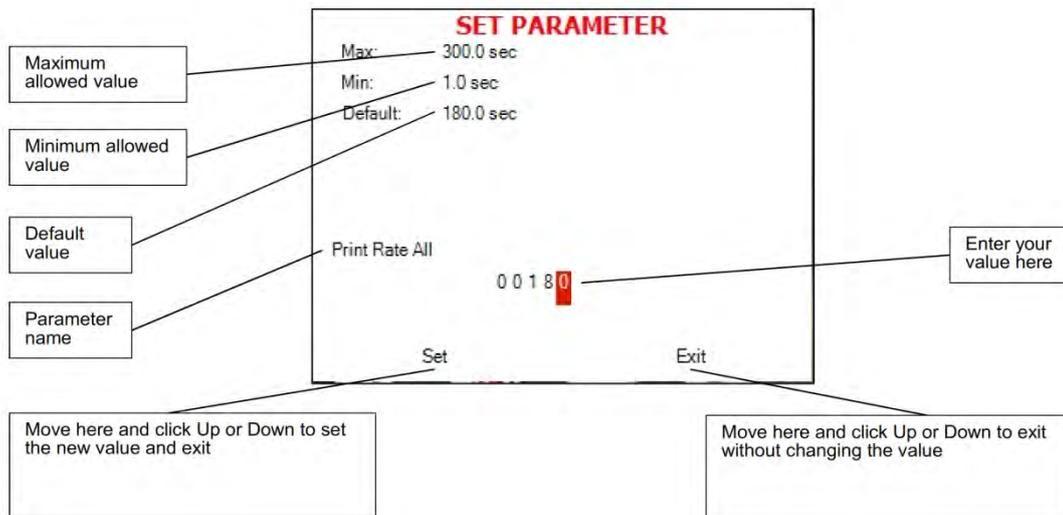
Below is the list and the explanation of some options available to user on the Main Menu.

## 11.5 Changing parameters

Bacsoft control panel provides an interface that consists of control screens available through an easy scrollable menu tree.

**To learn how to scroll through the menus, change the parameters, and perform some other functions using our three-button keypad, see 11.1 and 11.2.**

Below is the typical parameter changing screen:



## 11.6 System Parameters

This menu lists the system parameters that are the same for all cycles.  
Browse to the following folder:

Main menu\System parameters

You will see the following screen:

<b>SYSTEM PARAMETERS</b>	
Print Rate All	180.0 sec
Print Rate Sterilization	60.0 sec
Screen Saver	90.0 min
Pressure Calibration High	300.0 kPa
Pressure Calibration Low	25.0 kPa
Temperature Calibration High	130.0 °C
Temperature Calibration Low	60.0 °C
Cycle Print Gap	2.0
Exit	

### 11.6.1 Screen Saver

In this menu you can define the screensaver delay time, i. e. how long the keyboard will be untouched before the screensaver activates.

Browse to the following folder:

System parameters\Screen Saver

Change the parameter as desired.

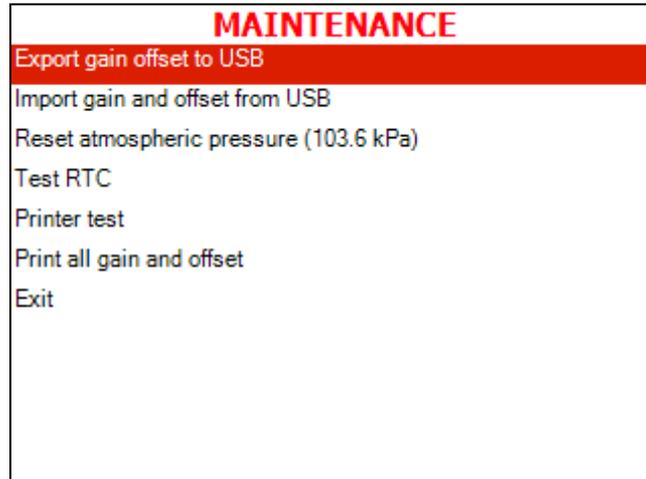
## 11.7 Maintenance

Maintenance procedures provided by Bacsoft software allow you additional tests and USB input/output options.

Browse to the following folder:

Main menu\Maintenance

You will see the following screen listing the maintenance options:



Below is the instruction for autoclave's maintenance menu.

### 11.7.1 Reset atmospheric pressure

In this menu you can reset the atmospheric pressure value. To do so:

1. Browse to the following folder:

Maintenance\Reset atmospheric pressure

The following screen will appear:



2. Leave the door open for 2 minutes at least. Ambient temperature should be less than 45°C.

**Note:** Please reset the atmospheric pressure when you install the autoclave for the first time, and each time you relocate or calibrate the autoclave.

### 11.7.2 Printer test

In this menu you can check the normal function of the printer. The printer will print the list of errors.

Browse to the following folder:

Maintenance\Printer test

The following screen will appear to confirm that the test has been done.



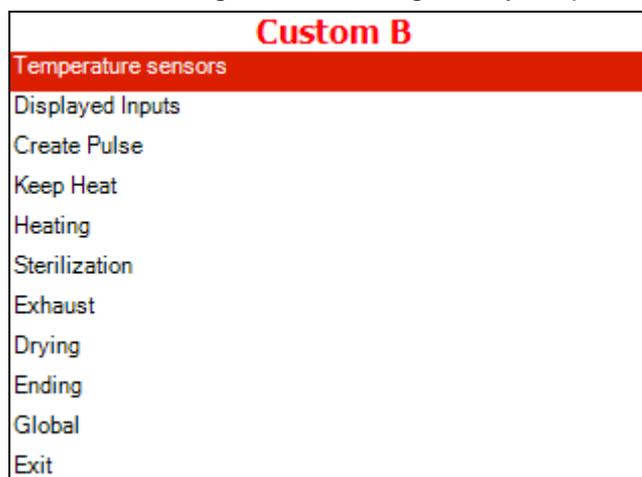
See the printout shown in the Printer handling chapter of the user manual.

### 11.8 Cycle parameters

The Cycle parameters menu includes parameters of a specific sterilization program (cycle). Browse to the following folder:

Main menu\Cycle parameters

You will see the following screen listing the cycle parameters:



**Note:** For all the standard sterilization cycles, and for Bowie and Dick test, the only changeable cycle parameter is dry time (you will not see other parameters on your screen). For the custom cycles created by duplication, and for the Warm Up cycle, more options are changeable. Operator is not allowed to create custom cycles; only authorized technician can do this.

### **11.8.1 Dry Time**

This parameter defines duration of the drying stage for the cycle.

1. Browse to the following folder:  
Cycle parameters\Drying\Dry Time
2. Change the parameter as desired.

Drying stage is divided into two stages. For each stage you can set the total time, on time and off time. So during the Dry First Stage, the heating elements are on for the time set in Dry Heat On 1, then they go off for the time set in Dry Heat Off 1, and then this sequence is repeated during the entire Dry First Stage Time. The same is true for the Dry Second Stage.

### **11.8.2 Add Dry Time**

This subdirectory allows you to change the Dry Time parameter for the current cycle.

Browse to the following folder:

- Cycle parameters\Drying\Add Dry Time  
Change the parameter as desired.

## 12 Service and Maintenance Instructions

---

### 12.1 Preventive and Scheduled Maintenance

The maintenance operations described in this chapter must be fulfilled periodically to keep the device in good condition and to reduce the breakdown time to a minimum.

The user can easily execute these operations in accordance with further instructions.

The owner of the autoclave is responsible to order an authorized technician to perform the periodical tests and preventive maintenance operations.

Use only mineral-free water as detailed in sec. 3.6 (water quality).



**Warning:**

**Before carrying out any preventive maintenance operation, ensure that the electrical cord is disconnected and that there is no pressure in the autoclave.**

#### 12.1.1 Daily by the operator

Clean door gasket with a soft cloth. The gasket should be clean and smooth. A mild soapy solution may be used.

#### 12.1.2 Weekly by the operator

Clean the water sensor in the rear of the chamber with a damp cloth or sponge. Cleaning the dirt off the sides of the sensor is more important than the tip (see sec. 12.7).

1. Check the interior of the autoclave. If the autoclave is dirty it requires cleaning as follows:

Take out the tray holder and trays. Clean the tray holder, trays, and chamber's interior (especially its bottom part) with a cleaning agent & water. Wipe off the sediments from the chamber bottom with a sponge. Immediately after cleaning, rinse the tray holder, trays, and chamber's interior with water to avoid stains on the metal.



**Caution!**

**Do not use steel wool or steel brush as this can damage the chamber!**

2. Clean the outer parts of the autoclave with a soft cloth.
3. Replace mineral free water in the reservoir.

### **Autoclaves without recycling of mineral free water**

If the autoclave was not used, drain the water from the mineral free water reservoir once a week, and refill with fresh mineral-free water or distilled water (see sec. 12.2).

#### **12.1.3 Periodically**

##### **By the operator**

1. Once a month, activate the safety valve (see sec. 12.5).
2. Once a month clean the strainer as per sec. 12.6. Cleaning frequency may be reduced according to experience.
3. Check the door gasket every 12 months and replace it if required (see sec. 12.4).

##### **By a qualified technician**

##### **Every 6 months**

- Tighten the screws of the heaters and the electrical connections at the heaters, valves, and connectors in the control box.
- Replace the air filter, every 6 months or after 1000 cycles (the shorter period).

##### **Once a year**

This operation shall be done by an authorized technician.

- Checking the continuity of the grounding connections.
- Calibration of the temperature and pressure.
- Perform validation of the autoclave.
- Checking the precise operation of the earth leakage relay.
- Checking that the autoclave is leveled.
- Checking the safety elements; safety valve, cut-off thermostat, door locking mechanisms.
- Checking the operation sequences, the sterilization parameters etc.
- Checking the water reservoir, piping, plastic parts, and electric wires.
- Checking and tightening the piping joints to avoid leakage.
- Checking and tightening all screw connections in the control box, heaters and valves and instrumentation.

##### **Every 5 years**

- Check the door device for excessive wear.
- Perform safety tests: pressure vessel, efficiency, electrical, according to local rules or regulations.

**To be performed only by an authorized inspector.**

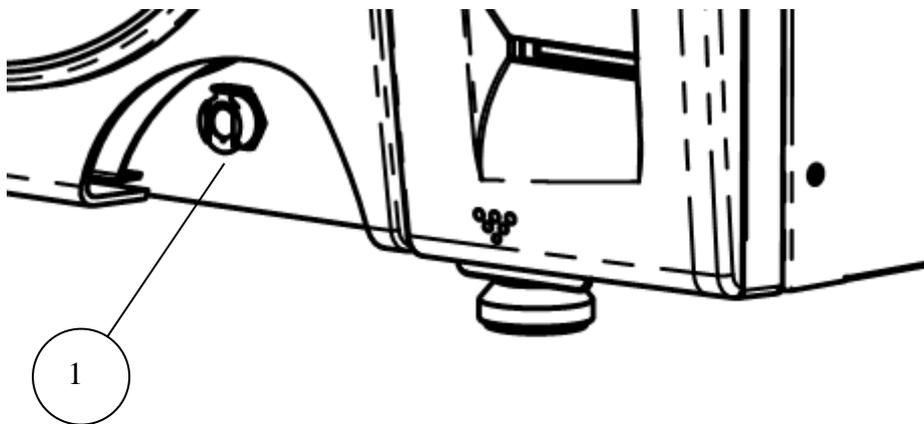
## 12.2 Draining the Reservoirs

If the autoclave is not equipped with automatic mineral-free water supply, this instruction applies to the clean-water reservoir and to the waste-water reservoir.

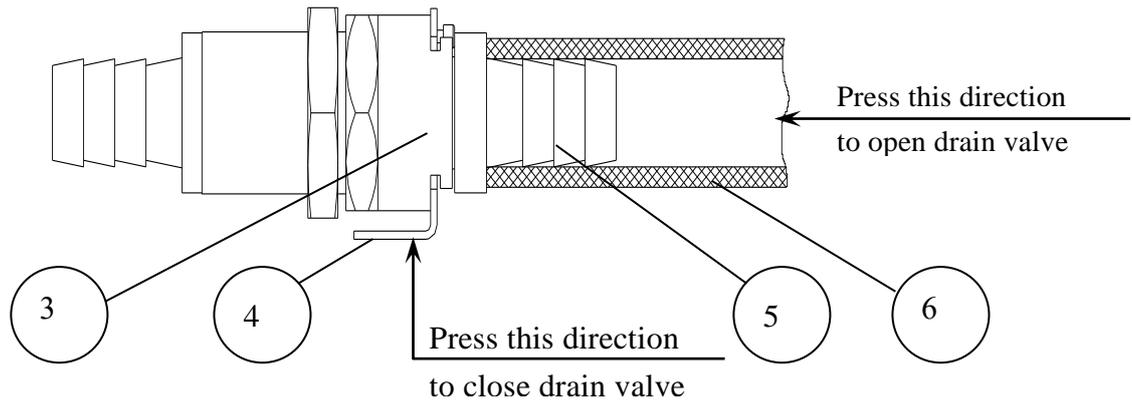
If the autoclave is equipped with automatic mineral-free water supply, this instruction applies to the clean-water reservoir only. In this case close the mineral-free water supply valve before draining the reservoir.

1. To drain the reservoir, use item (5) with the plastic hose (6) attached to it (supplied with the autoclave).
2. Insert part (5) into valve (3) and press it until you hear a “click”. The drain valve is open.
3. When the water reservoir is empty, press part (4). Item (5) will pop out approx. 3mm and the drain valve will be closed. Remove item (5) with the plastic tube.
4. If the drained reservoir is the clean-water reservoir, fill reservoir with distilled water until, reaches full level. (approximately 6.5 liters (1.72 gallons)).

The autoclave is now ready for use.



No.	description
1	Clean water drain



### 12.3 Cleaning the Air Jet (Located in the water reservoir.)

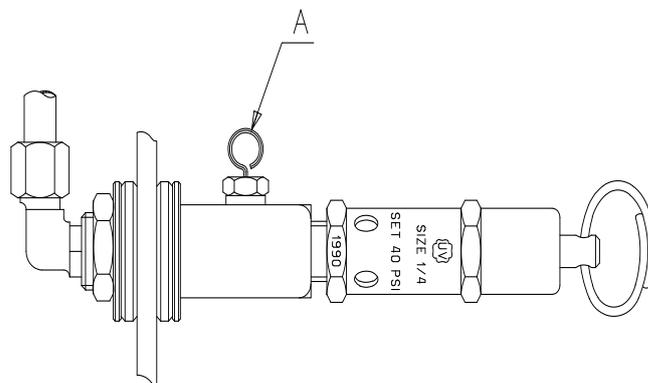
#### **A dirty air jet is the number one cause of failed spore tests**

The elimination of air from the sterilization chamber during heat up is **critical** to the proper operation of the autoclave. Failure of the air removal system will be responsible for incomplete sterilization, indicator strips that do not turn, failed spore tests and aborted sterilization cycles. A clogged air jet will result in receiving the error message “Low Heat”.

The air jet consists of a small orifice with a clean out wire inserted in it (wire is permanently installed and will not come out). It is required that the air jet be cleaned once per week or more often, if necessary, to remove any accumulated dirt and debris.

It is preferred to clean the air jet when the unit is running a cycle and under pressure. Any loosened debris will be blown away; however, it can be done while the unit is idle.

1. Remove the water reservoir cover.
2. Clean the hole of the jet by manipulating the air trap wire back and forth 10 times.

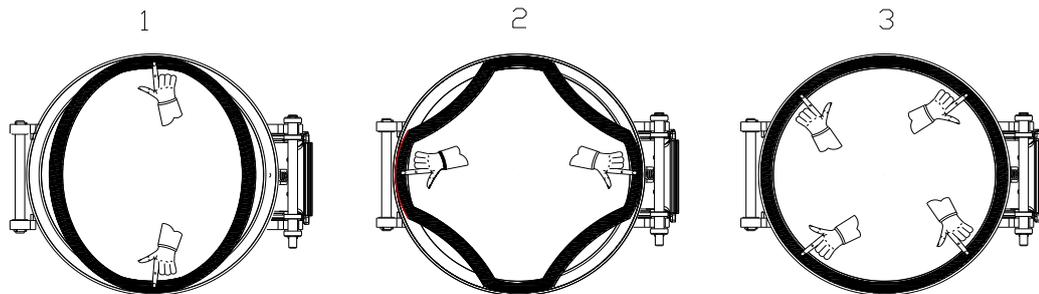


It is important to clean the hole of the air trap, as described at point 2 before starting operation of the autoclave, for the first time.

## 12.4 Replacing the Door Gasket



**To avoid injuries, replace the gasket while the autoclave is cold.**



Pull off the gasket from the door groove and install the new gasket referring to the drawings as above points 1, 2 and 3.



**Caution!**

**See drawing below for the right direction of the gasket.**

## 12.5 Checking the Safety Valve

(Located in the water reservoir)

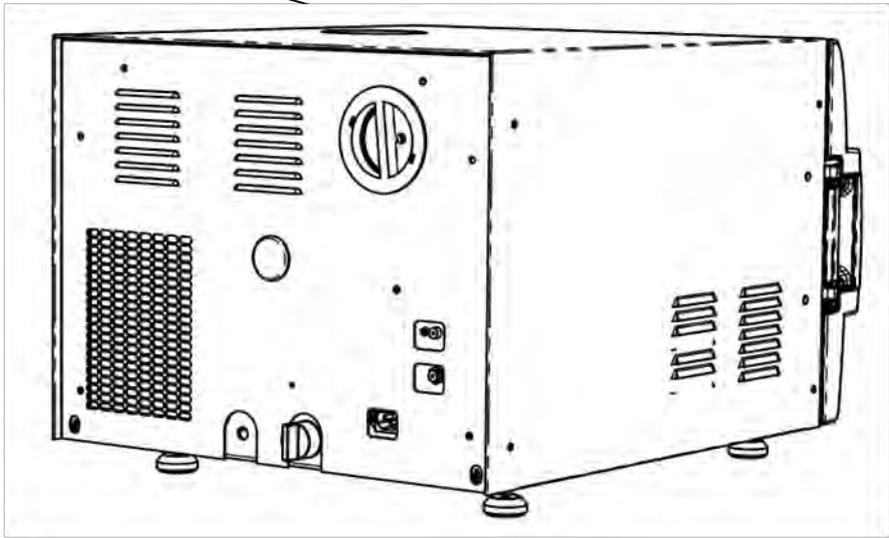
To prevent the safety valve from becoming blocked, it is necessary to allow the steam pressure to escape through it (every month).



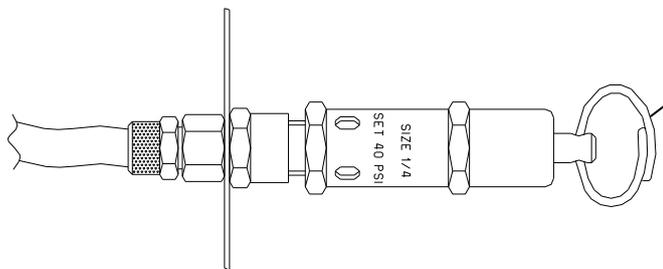
**To avoid injuries, begin this check while the autoclave is cold.**

1. Operate the sterilization cycle according to the manual.
2. Allow a pressure of approximately 200 kPa (29-psi) to build up in the chamber.
3. Remove water reservoir cover (1).
4. Pull the ring of the safety valve using a tool, i.e. screwdriver, hook etc. and lift the safety valve ring for 2 seconds. Be careful not to burn your hands.
5. Press the STOP key to abort operation and allow the steam to exhaust from chamber.
6. Wait until pressure goes down to zero, only then can the door be opened.

1



2



## 12.6 Cleaning the water outlet strainer



### Caution!

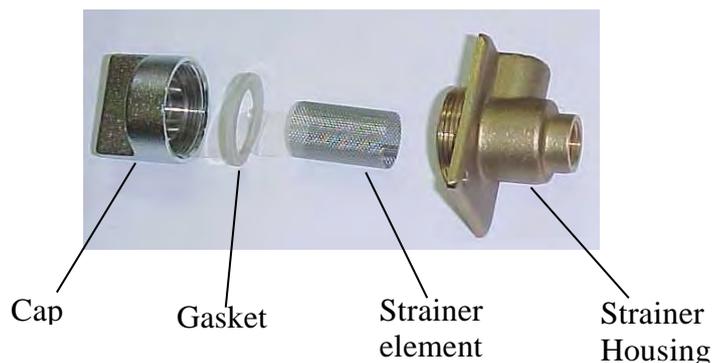
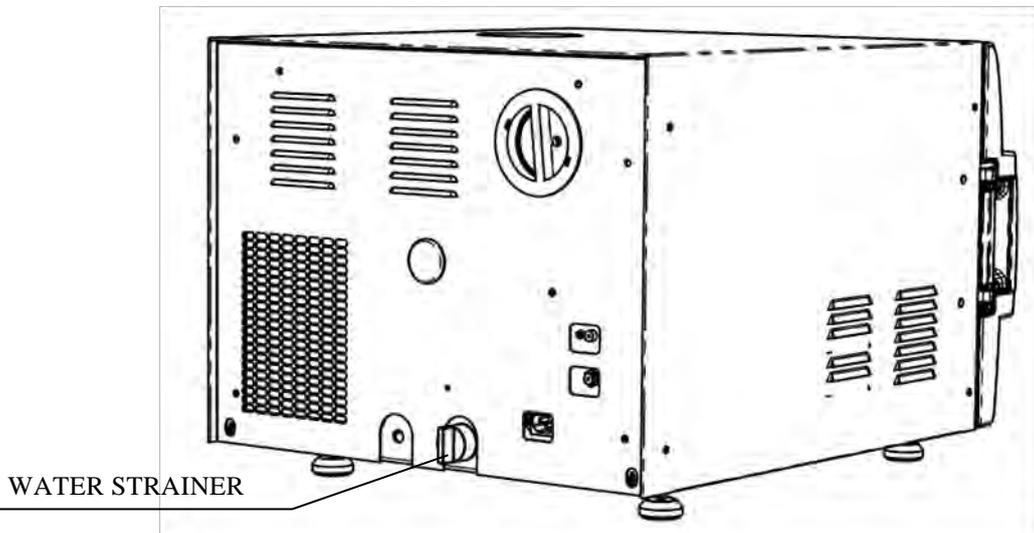
**Before proceeding, make sure that the electric cord is disconnected and there is no pressure or water in the chamber.**



### Warnings

- 1. The strainer's cover is HOT**  
**Do not touch the strainer's cap, mounted on the exhaust line, during and shortly after operation. Touching the hot strainer's cap may cause severe injuries.**
- 2. If maintenance operation is performed while strainer cap is hot, use heat resistant gloves to avoid injuries.**

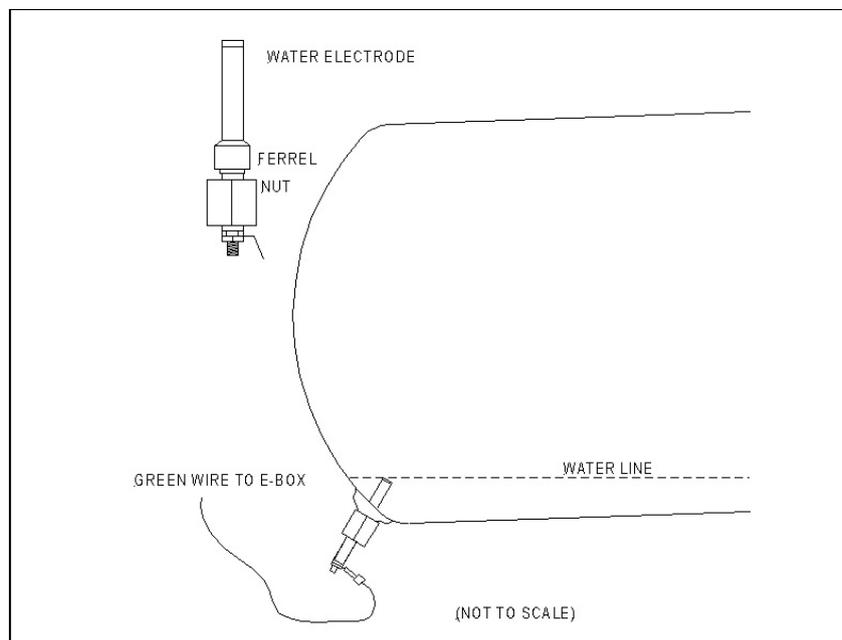
1. Open the strainer cap.
2. Remove the strainer element.
3. Rinse the strainer with water, using a brush if necessary.
4. Reinstall the strainer element.
5. Close the strainer cap



## 12.7 Cleaning the water sensor

It is required that the water sensor be cleaned at least once per week. Cleaning the sensor will ensure that the water level in the chamber is properly reported to the microprocessor all during the cycle.

The water sensor is located in the rear of the chamber. It is easily cleaned using a damp cloth or sponge, you may use a mild soapy solution if you like. It is important to wipe the sides of the sensor as well as the tip, to remove any dirt or debris that may have built up.



## 13 Troubleshooting

Only technical personnel having proper qualifications and holding technical documentation (including a technician manual) and adequate information are authorized to service the apparatus.

<b>Problem/ Error Message</b>	<b>Message / Symbol Description</b>	<b>Corrective Action</b>
Display is not activated	<ul style="list-style-type: none"> <li>• The main switch is in the 'off' position.</li> <li>• the power cord is not connected properly to the machine and the power source.</li> <li>• There is no electrical power in the main source.</li> </ul>	<ul style="list-style-type: none"> <li>• Turn the main switch on.</li> <li>• Make sure the power cord is properly connected to the machine and the power source.</li> <li>• Fix the electrical power supply.</li> </ul>
The printer does not print	<ul style="list-style-type: none"> <li>• The paper is not inserted correctly in the printer.</li> </ul>	<ul style="list-style-type: none"> <li>• Make sure the paper is inserted in the printer correctly. See sec. 7.2.</li> <li>• Switch the machine off then back on. If the printer prints the date and time, the printer is O.K.</li> </ul>
Low Vacuum' is displayed	Message is displayed and FAIL indicator lights if in the air removal stage, a vacuum level of 25kPa is not reached during 20 minutes after the cycle is started.	Perform a new cycle. Call for service.
"Analog Input Error"	This message is displayed when any Temperature sensor or Pressure sensor is disconnected or out of range.	Call for service.
"Chamber temperature not in range"	This message is displayed if the temperature in the chamber is too high or too low from the normal range.	Wait until the chamber reaches the normal range temperature.
"Chamber pressure not in range"	This message is displayed if the pressure in the chamber is too high or too low from the normal range.	Wait until the chamber reaches the normal range pressure.
"I/O Card Failed"	This message is displayed if I/O card is faulty (both while cycle is running or not).	Call for service.
"I/O card is not connected"	This message is displayed if I/O card is disconnected (both while cycle is running or not).	Call for service.
"Low Temp"	This message is displayed if the temperature drops for more than 1 second below the sterilization	Perform a new cycle.

<b>Problem/ Error Message</b>	<b>Message / Symbol Description</b>	<b>Corrective Action</b>
	temperature during sterilization cycle.	
"High Temp"	This message is displayed if the temperature raises 7°F (4°C) above sterilization temperature during the sterilization stage for 2 seconds during sterilization cycle.	Perform a new cycle.
"High Temp. (Ending)"	This message is displayed if the system cannot reach the required temperature, in the chamber, within 10 minutes.	Perform a new cycle.
"Heat Time Error"	This message is displayed if the system cannot reach the required temperature, in the chamber, within the preset time.	Verify that the autoclave is not overloaded.
"Heat Time Error (Keep)"	This message is displayed if the system cannot reach the required temperature, in the chamber, during the optional "Keep Heat" stage, within the preset time.	Verify that the autoclave is not overloaded.
"Low Pressure"	This message is displayed if Chamber Pressure drops below the sterilization pressure (135°C = 313 kPa ,134°C = 304 kPa ,132°C = 286 kPa 121°C = 205 kPa) for 2 seconds during the sterilization stage.	Perform a new cycle.
"High Pressure"	This message is displayed if Chamber Pressure raises 4.2 psi-29 kPa above sterilization pressure (135°C = 313 kPa ,134°C = 304 kPa ,132°C = 286 kPa 121°C = 205 kPa) for 2 seconds during the sterilization stage.	Perform a new cycle.
"High Pressure (Ending)"	This message is displayed if the system cannot reach atmospheric pressure ± 5kPa during the ending stage.	Perform a new cycle.
"Pressure Time Error"	This message is displayed if the system cannot reach the required pressure conditions in the chamber, after preset time, during the air removal stage.	Verify that the autoclave is not overloaded.
"RTC Error - Please Set Current Date and Time"	This message is displayed to set the date and the time.	Set Current Date and Time. If the problem persists, call for service.
"Time Error"	This message is displayed if the real time clock is faulty.	Call for service.

<b>Problem/ Error Message</b>	<b>Message / Symbol Description</b>	<b>Corrective Action</b>
"Door is open (During the cycle)"	This message is displayed when the door is open: During the cycle.	Close the door to perform a new cycle.
"Canceled By User"	This message is displayed after the START/STOP key is pressed and cycle aborted.	Wait until "cycle failed – canceled by user" or "cycle end – canceled by user" is displayed. Perform a new cycle.
 "Cycle Failed"	This message and symbol are displayed if an error occurs before sterilization cycle is completed.	Perform a new cycle.
"Air Error"	This message is displayed at the end of the cycle If the autoclave does not reach the atmospheric pressure after 10 minutes.	Wait until the autoclave reaches the atmospheric pressure and perform a new cycle.
"Periodical check time exceeded - Please call for service"	The periodical maintenance time has passed.	Call for service.
"Mineral free water reservoir empty"	This message is displayed if the water level electrode does not sense water.	Fill the mineral free water reservoir.
"Cycle counter exceeded - Please call for service"	Number of cycles, since last periodical maintenance, exceeded the preset number as defined by "cycle counter" parameter.	Call for service.
"Power Down"	This message is displayed if power down has occurred during the cycle. (this message will print out in the printer after the autoclave turns on).	Turn on the autoclave and wait until the autoclave is ready (reaches the safe condition) and perform a new cycle.
"No Water"	This message is displayed if the electrode in the chamber did not sense water within the preset time.	1. check and fix the mineral free water supply. 2. check and clean the water inlet filter. 3. Clean the water level electrode.

# 14 Baskets and Containers

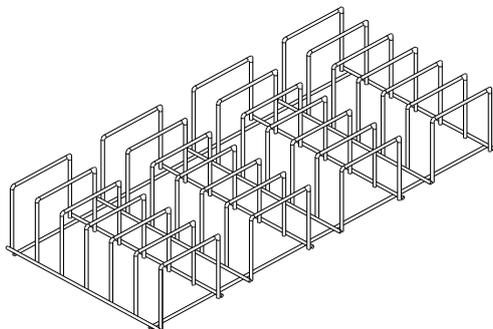


Basket

Container for waste products

Stainless steel wire baskets		Stainless steel container for waste products	
L x D x H (mm)	Capacity	L x D x H (mm)	Capacity
400 x 180 x 160	1	400 x 190 x 160	1

## 14.1 Pouch Rack ACS215-0008



## 15 Spare Parts List

Part number	Description
FIL175-0042	Filter, Air, 0.2 Micron, Model 50mm D
THE002-0066	Thermal paper printer roll 57mm, d=50mm

### 15.1 New Printer E28 - Spare Parts List

Item No.	Part Number	Description	Qty per Kit/Unit	Notes
1	THE002-0115	Thermal Printer WH-E28	1	Replaces CUSTOM2 printer (THE002-0080)
	ELE032-0288	Data Harness, 0.5 m	1	Supplied pre-assembled in THE002-0115
	ELE032-0289	Data Harness, 2 m	1 (alt)	Optional alternative length
	ELE032-0240	Power Harness (Red = +, Black = -)	1	Supplied pre-assembled in THE002-0115
2	ELE039-1018	Cable Lock, Male, Red, Partial insulation	6	
3	ELE039-1021	Cable Lock, Female, Red 4, Full insulation	6	
4	THE039-0065	Heat Shrink Tubing 2mm	0.2 m	
5	THE002-0066	Thermal Paper Roll, 57 mm	As needed	Consumable, same as for previous printer
6	SRV000-0639	Service Kit – E28 Printer Replacement	1 set	Includes P/Ns 1–4 above

## 16 Accessories

Part number	Description
GAS084-0007	Drain P.V.C. Tube, 8x12
SRV000-0639	Service Kit – E28 Printer Replacement
WIR040-0002	Cable, Electric, Plug + Socket /230V 10A, EUR