Hospital Autoclaves
For CSSDs, OR and Medical Centers

Horizontal Line

Tuttnauer
Your Sterilization & Infection Control Partners
Experience Since 1925
As a family owned business Tuttnauer has manufactured products for over 95 years that have developed a reputation for their quality, high performance and reliability, sophisticated features, and ability to satisfy customer expectations. Tuttnauer’s sterilization & infection control products are trusted at over 350,000 installations worldwide including Hospitals, Clinics and Laboratories.

Exceptional Support Worldwide
Tuttnauer’s staff provides expert pre-sales and after-sales support services to satisfy customer expectations. Our teams are made up of multi-cultural people who are able to comfortably work with customers around the world. Tuttnauer provides in-depth face-to-face training in many locations around the world to ensure that Tuttnauer technicians and engineers are experts in their ability to support each customer’s technical service needs.

At Tuttnauer we highly value customer feedback which contributes to the continuous improvement of our products and support services.

Hospital Autoclaves
Tuttnauer hospital autoclaves ensure reliable sterile processing for Hospital CSSD, OR, and Medical Centers. The autoclave sterilizers are designed and manufactured in a state-of-the-art facility in compliance with strict international standards to ensure safe re-use of sterilized equipment.
Custom Design for Limited Space
Tuttnauer’s strong engineering capability allows for highly customized autoclave design. Facilities with space layout limitations will benefit from custom narrow design autoclaves which provide high capacity in a limited space. Narrow design autoclaves allow for more autoclaves in a given space to ensure continued sterile processing in case of autoclave downtime.

Uniform Heat Distribution
Fully jacketed chambers ensure uniform heat distribution to ensure consistent serialization conditions for all loads in chamber. A chamber that is not fully jacketed may have cool spots which can cause improper sterilization.

Green Water Saving
The optional AquaMinimal Radiator and AquaMinimal Chiller water saving systems are the best solutions to minimize water consumption between 50% and 90%.

Perfectly Optimized Cycles
With years of research and customer feedback we have fine-tuned our formula for perfectly optimized cycles with the precise combination of pulses, timing, temperature control, speed and drying.

Stainless Steel Piping
Stainless steel piping and connectors are used to avoid corrosion which is necessary to safeguard the integrity of the autoclave and prevent contamination of the sterilized loads (either as chemical or particulate contamination).

Load Traceability
The optional R.PC.R software allows for tracing sterilized loads by barcode. All cycle records and associated barcodes are automatically recorded to a PC on your network. In additional, R.PC.R allows for convenient access to cycle reports, including graphs and tables (in PDF format).
Advanced Control System for Your CSSD

Take advantage of Tuttnauer’s sophisticated user-friendly control systems for repeatable high performance. Choose either Tuttnauer’s sophisticated Bacsoft controller or the Allen-Bradley (AB 1400 PLC) controller.

**Standard Features**
- 7” Multi-color touch screen panel
- Keypad control panel on second door of two door autoclaves with Bacsoft controller
- Stores the last 200 cycles in built-in memory (Bacsoft)
- Multiple access levels and user passwords to control access/operation of the autoclave
- Diagnostic In/Out test (enables technician to check each system component separately)
- Sterilization Temperature range 105°C to 138°C

**Load Tracing with Barcodes**
When loading the autoclave a barcode reader can be used to scan the barcodes of each load. Once the cycle starts the barcode numbers will be printed together with cycle information.

**Optional Features**
- 10” Multi-color touch screen
- 21 CFR part 11
- Independent Recording for cross-checking cycle measurements
- Disinfection/Isothermal Temperature range from 70°C to 95°C

**Process Workflow Management Data Connection**
Provides real-time data to any process workflow management system supporting Modbus

**Cycle Programs**
Horizontal Autoclaves are preprogrammed with 8 perfectly optimized cycle programs that cover the processing needs of most CSSDs and Operating Rooms.

**8 Preset Cycle Programs**
- Unwrapped cycle for operating rooms (OR) that need surgery instruments for immediate use
- Wrapped and double wrapped loads for CSSD processing on instruments and textiles at 134°C and 121°C for delicate instruments
- Additional special program cycles for prion applications and special wrapping materials

**2 Test Cycles**
- Bowie Dick/ Helix for steam penetration testing
- Leak test to check vacuum integrity

**Custom Cycles**
- 20 cycles available for customized cycle programs

**Allen-Bradley Control System**
Optional Allen-Bradley advanced control system based on MicroLogix 1400 PLC controller includes the features of Bacsoft. Allen-Bradley controller supports automatic recording of cycle information to USB memory device only. With R.P.C.R. The remote monitoring feature is not available.
Bacsoft Controller

STANDARD

OPTIONAL

- Barcode Reader
- Touch Screen Unloading side
- Touch Screen Loading side
- R.P.C.R software for access from remote PC on internal network
- Chart Recorder
- Remote Internet access for Technical Support (requires R.P.C.R, and local cellular router for Internet connection)

Load Tracing & Automatic Recording of Cycle Information to Your PC

R.P.C.R Software (optional)
Cycle Records You Can Rely On
- Automatic recording of cycle information to any PC on your network via Ethernet
- Convenient access to graphs and tables that are easy to understand
- Easily generate PDF reports
- No need to file printouts, saving you time

Load Traceability
Conveniently trace loads from a PC on your network with R.P.C.R software. When barcodes of loads are scanned before a cycle starts, the barcode information is reported together with the cycle records.

With R.P.C.R you can see: Graphs of the cycle data, Numeric cycle data, Cycle print-outs, Measured values table, Parameter table.
Wide Range of Models and Sizes

The Horizontal Line of autoclaves is designed to accommodate a wide range of chamber volumes and load configurations. Chamber sizes range from 120 to 1010 Liters. Tuttnauer also builds customized configurations to adapt to a customer’s site. All models are available with either single or double doors.

Horizontal 44 and 55 Compact Series
Compact autoclaves with chamber volumes ranging from 120 Liters to 310 Liters.

The 44 and 55 series is available with two door options:
• Fully automatic vertical sliding door
• Manual hinged door

<table>
<thead>
<tr>
<th>Model</th>
<th>Chamber Dimensions (WxHxD) mm</th>
<th>Chamber Volume (Liter)</th>
</tr>
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<tbody>
<tr>
<td>4472</td>
<td>408x408x730</td>
<td>120</td>
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<tr>
<td>4496</td>
<td>408x408x970</td>
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<td>5596</td>
<td>508x508x970</td>
<td>250</td>
</tr>
<tr>
<td>55120</td>
<td>508x508x1210</td>
<td>310</td>
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### Horizontal 66 Mid Range Series

Mid-size autoclaves with chamber volumes ranging from 340 Liters to 920 Liters.

The 66 series is available with two door options:
- Fully automatic vertical sliding door
- Hinged door with automatic locking

<table>
<thead>
<tr>
<th>Model</th>
<th>Chamber Dimensions (WxHxD) mm</th>
<th>Chamber Volume (Liter)</th>
</tr>
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<tbody>
<tr>
<td>6690</td>
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<td>66120</td>
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<td>6671162</td>
<td>660x710x1620</td>
<td>760</td>
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<td>6671197</td>
<td>660X710X1970</td>
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</table>
Horizontal 69 Large Capacity Series
Large autoclaves with chamber volumes ranging from 510 Liters to 1010 Liters.

The 69 series is available with two door options:
• Fully automatic horizontal sliding door
• Hinged door with automatic locking

<table>
<thead>
<tr>
<th>Model</th>
<th>Chamber Dimensions (WxHxD) mm</th>
<th>Chamber Volume (Liter)</th>
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<tbody>
<tr>
<td>6990</td>
<td>610x910x915</td>
<td>510</td>
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<tr>
<td>69120</td>
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<td>69180</td>
<td>610x910x1815</td>
<td>1010</td>
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CSSD Design

The design of a central sterile supply department requires many considerations: Proper design of areas within the department, choosing the right equipment and understanding the needs of the OR.

Tuttnauer manages complete turnkey solutions, including planning, design and installation of equipment. The Tuttnauer team can provide innovative solutions and space saving ideas that are tailored for the needs of your hospital.
Water Saving

Hospitals autoclaves traditionally consume significant amounts of water using utility resources and increasing operational cost. Customers are increasingly looking for eco-friendly green features. Tuttnauer’s water saving system will make your facility more environmentally-friendly and cost-efficient by saving hundreds of liters of water per cycle.

Most water consumption of an autoclave takes place during effluent cooling via a heat exchanger and during vacuum-pump cooling when generating a vacuum in the chamber.

Tuttnauer’s water saving systems reduces the water usage during effluent cooling and vacuum generation thereby making efficient use of water.

AquaMinimal- Radiator

The AquaMinimal -Radiator reduces tap water consumption by as much as 50%.

A powerful radiator system cools and re-circulates water used in the autoclave.

AquaMinimal- Chiller

The AquaMinimal- Chiller is the best solution to minimize water consumption by as much as 90% and is suitable for facilities with a chilled water supply.

Tap water in reservoir is cooled by a cooling coil through which chilled water is passed. The tap water is circulated for re-use in the autoclave.

Green AquaMinimal Systems
Save Water & the Environment
Loading Equipment
High quality stainless steel loading equipment for loading and unloading.

• Pull Out Trays
Stainless steel trays equipped with rails for easy loading and unloading. The rails are designed to prevent the trays from rolling over.

• Loading Carts and Transfer Carriages
The 316L loading carts are designed to roll from the transfer carriage onto the chamber rails for easy handling of heavy loads. To ensure safety and ease-of-use the carriage is equipped with a lock preventing sliding of the cart. Swivel wheels with wheel breaks maximize mobility in limited space.

• Automatic Loading
Autoclave is designed to connect with automated loading and unloading systems, which are controlled via the autoclave controller.

Complimentary Products

Ultrasonic Cleaner
Deep cleaning of hollows before sterilization

Sealing Machine
For sealing instruments in pouches for sterile storage
Safety
Safety for personnel, autoclave and load are priority in the design, construction and operation of any Tuttnauer autoclave. Tuttnauer is committed to the highest industry safety standards and directives to ensure safety not only for your employees operating the autoclaves but also for your sterile processing facility and the loads being sterilized.

Tuttnauer autoclaves are provided with redundant independent monitoring systems and audiovisual alarms to notify operators of any issue that requires attention. An emergency stop button on the loading side of the autoclave may be used to safely stop the autoclave cycle.

Standards
Directives, Guidelines & Technical Standards
- EN 285: 2015 Large Steam Sterilizer
- 2012/19/EU WEEE and EU 2017/2102 RoHS
- 2014/30/EU - Electromagnetic compatibility
- ANSI \ AAMI \ ST55: 2016 Table Top steam sterilizer

Safety and EMC Standards
- IEC 61010-1:2010/AMD1:2016/COR1:2019 Safety Requirements for measurement control and laboratory use
- IEC 61010-2-40: 2015 Safety requirements for sterilizers used to treat medical materials
- EN 61326-1: 2013 Electrical Equipment for EMC requirements

Pressure Vessel and Steam Generator Construction Standards
- 2014/68/EU - Pressure Equipment Directive
- ASME Code, Section VIII, Division 1, unfired pressure vessels
- ASME Code, Section I, for boilers

Tuttnauer pressure vessels are both ASME and PED certified. All ASME certified vessels are inspected by an independent authorized ASME inspector.

Quality System Compliance
- ISO 9001:2015 - Quality Management Systems
- EN ISO 13485:2016 Quality Management System – Medical Devices
- In compliance with FDA QSR 21 CFR part 820 & part 11
- Canadian MDR (CMDR) SOR/98-282 (2018), consolidated

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